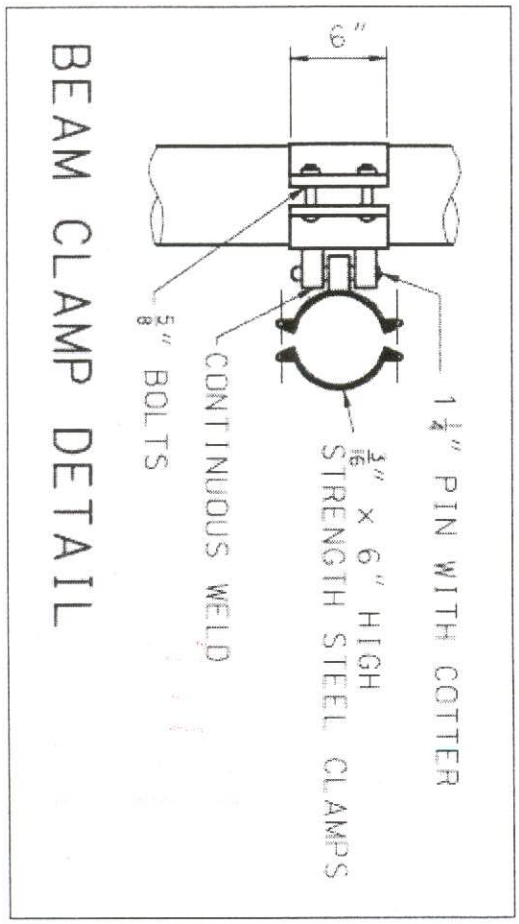RFQ D609-020-RW BEAM CLAMP ASSY DETAIL- SIGN STRUCTURE REPAIR