INTERSTATE HIGHWAY SIGN CORP.
7415 LINDSEY ROAD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

JOB NUMBER: 34407

STANDARDS

BOOK 1

PROJECT NUMBER: J6U1047D

COUNTY: ST. LOUIS

CUSTOMER: 810 D & S FENCING CO.,INC.

P98098

DRAWN BY: BRIAN

SHEET #: 1-7

DATE: 4/14/99

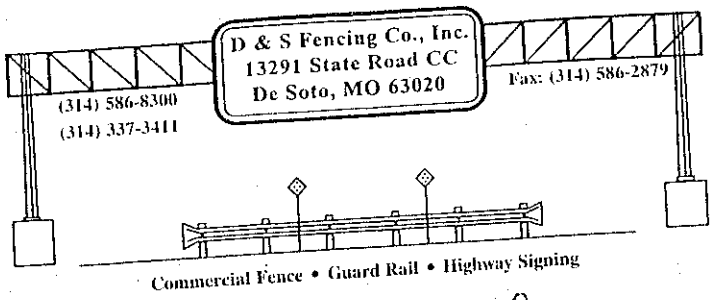
CHECKED FOR SUBMITTAL: 4-14-99 BHB

CHECKED FOR BOOKS: 4-14-99 BHB

CHECKED FOR MATERIAL: 4-14-99 BHB

LIST BELOW ANY REVISION MADE TO THE ORIGINAL DRAWINGS.

ITEM NUMBER	REVISION	DRAWINGS BY - DATE	MATERIALS BY - DATE	CUTTING LIST BY - DATE



Shop drawings for Signs

970211

GENERAL NOTES
INTERSTATE HIGHWAY SIGN COMPANY

Horizontal Spacing -	Inches and Eighths i.e. 8.6 = 8 3/4" or Millimeters i.e. 300mm=12"
Letter Spacing-	Width of Character plus space to the left edge of following Character. The last Character is Character width only.
Horizontal Margins-	(Edge of sign to Character Can be found Prior to and Following Character spacing on each line.
Cumulative Spacing-	Dimensions represent distance from the edge of the sign to the following character or space.

Background Types

B.E.	Baked Enamel
D.G.	Diamond Grade
E/G	Engineering Grade
H/A	Heat Activated
H/I	High Intensity
P.E.	Porcelain Enamel
P/S	Pressure Sensitive
PVF-2	Thermosetting Polyvinylidene
S/Cal	Non-Reflective Sheeting
S E/G	Super Engineering Grade
SHP	Stimsonite High Performance
T.P.	Thermosetting Polyester
VIP	Type Variation of Diamond Grade

Legend Types

CAP	Capitals
L.C.	Lower Case
U.C.	Upper Case
REV	Reverse Silk Screen Process
S/S	Silk Screen Process
L-2	Direct Applied - Non Reflective
L-3	Direct Applied - Reflective
L-4	Demountable Flat Frame - Reflective
L-5	Demountable Flat Frame - Non Reflective
L-6	Embossed Aluminum Frames with Reflector Buttons
L-7	Embossed Aluminum Frames - Non Reflective
L-8	Computer Cut Legend
L-9	EC Film Faces

Mountings

** Field Drill	No Mounting Holes drilled or Bars attached
GM	Ground Mount
GE	Ground Mounted Exit Panel
OH	Overhead Mount
OE	Overhead Mounted Exit Panel
OT	Other Mount - Special
OS	Overhead Special
GS	Ground Mount Special
SP	Special

M I S S O U R I

Standard Sign Specification Sheet

The following made by _____ on 10-2-90 in accordance with the Standard Specifications, Edition 1990.

1. S/L Type - Pressure sensitive or heat activated allowed.

2. S/L Splices - None on signs with smallest dimension of 4 feet of less.. One (1) vertical overlap splice ¼" on width allowed on signs with smallest dimension over 4 feet.

3. Edge Seal - Not recommended.

4. Clear Coat - Not recommended.

5. Metal Treatment - Cleaned, etched and given a light alodine coating.

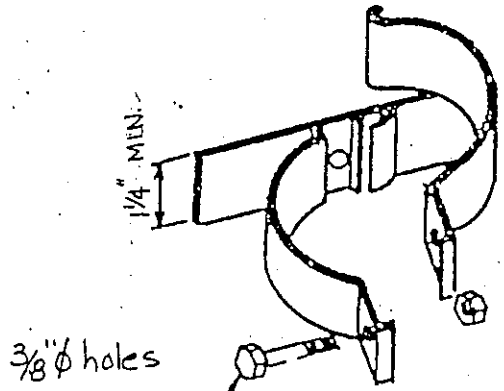
6. Fiber Washers - Placed between bolt heads and sign faces.

JOB #: 34407

By : Brian

DATE : 4-14-99

6061-T6 OR 6063-T6 ALUM ALLOY EXTRUSIONS



HEX HEAD BOLTS AND NUTS, WASHERS AND LOCK WASHERS AS RECOMMENDED BY MFR.

5/16"x2" HEX HEAD ALUMINUM OR STAINLESS STEEL - ALL THREAD

Interstate

Interstate Highway Sign Co.
Division of LFE Corporation
6005 Scott Hamilton Dr.-72209
P.O. Box 8911
Little Rock, Arkansas 72219
(501) 565-8484

Missouri

PIPE CLAMPS

DATE 11-7-90 BY KP

W.O. # 34407 DWG. #

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, AR 72206

JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 1
STATE: MO COUNTY: ST. LOUIS

CUSTOMER: 810 - D & S FENCING CO.,INC.

WO#	ST/FED /SUFF	SIZE WDTH	SIZE HGHT	MESSAGE -SHAPE	QTY	TOTAL SQFT	ALUM GUAGE	BKG TYP	LEG TYP	SL TY	PAINT BACK	CORN RAD	BORD RAD	BORD WIDTH	MARG WIDTH
1	I-5 I-5	24.00	X 24.00	-----AIRPLANE SYM------- SQUAR	1	4.000	.080	E/G WHT	REV GRN	24 PS	BLK	1.500	1.500	.500	.000
				ORD LN# 3 / PCH SID M026 / PCH QTY 1 / SUPPORT QTY/TYPE 1 2.87" O.D. / MID-MID/WIDTH											
2	M1-4 M1-4	24.00	X 24.00	------RM U.S./__------- SQUAR	16	64.000	.080	E/G WHT	S/S BLK	24 PS	BLK	1.50	.000	.000	.000
				ORD LN# 3 / PCH SID M026 / PCH QTY 16 / SUPPORT QTY/TYPE 1 #1 W/BARS / MID-MID/WIDTH / QTY 8 / SIZE 12.00 / SERIES D / MATERIAL / SYMBOL/LETTERS 40											
				LETTER: 4 0 SPACE: 2.1 11.1 8.4 2.2 CUM: 2.1 13.2 21.6 24.0											
				8 12.00 D 61											
				LETTER: 6 1 SPACE: 5.1 10.7 2.7 5.1 CUM: 5.1 16.0 18.7 24.0											
3	M3-1 M3-1	24.00	X 12.00	---------NORTH--------- H-REC	3	6.000	.080	E/G WHT	S/S BLK	24 PS	BLK	1.50	1.500	.625	.375
				---N-LARGER THAN ORTH--- ORD LN# 3 / PCH SID 15W / PCH QTY 3 / SUPPORT QTY/TYPE 1 #1 W/BARS / MID-MID/WIDTH											
4	M3-2 M3-2	24.00	X 12.00	---------EAST--------- H-REC	3	6.000	.080	E/G WHT	S/S BLK	24 PS	BLK	1.50	1.500	.625	.375
				----E-LARGER THAN AST---- ORD LN# 3 / PCH SID 15W / PCH QTY 3 / SUPPORT QTY/TYPE 1 #1 W/BARS / MID-MID/WIDTH											

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, AR 72206

JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 2
STATE: MO COUNTY: ST. LOUIS

CUSTOMER: 810 - D & S FENCING CO.,INC.

WO#	ST/FED /SUFF	SIZE WDTH	SIZE HGHT	MESSAGE -SHAPE	QTY	TOTAL SQFT	ALUM GUAGE	BKG TYP	LEG TYP	SL TY	PAINT BACK	CORN RAD	BORD RAD	BORD WIDTH	MARG WIDTH
5	M3-3 M3-3	24.00	X 12.00	----------SOUTH---------- H-REC ----S-LARGER THAN OUTH--- ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MID-MID/WIDTH 3 15W 3 1 #1 W/BARS	3	6.000	.080	E/G WHT	S/S BLK	24 PS	BLK	1.50	1.500	.625	.375
6	M3-4 M3-4	24.00	X 12.00	----------WEST---------- H-REC -----W-LARGER THAN EST--- ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MID-MID/WIDTH 3 15W 3 1 #1 W/BARS	3	6.000	.080	E/G WHT	S/S BLK	24 PS	BLK	1.50	1.500	.625	.375
7	M5-1L M5-1L	21.00	X 15.00	-----ARROW 90 DEG LT----- H-REC ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MID-MID/WIDTH 3 14W 1 1 #1 BEAM	1	2.200	.080	E/G WHT	S/S BLK	30 PS	BLK	1.50	1.500	.625	.375
8	M5-1R M5-1R	21.00	X 15.00	-----ARROW 90 DEG RT----- H-REC ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MID-MID/WIDTH 3 14W 2 1 #1 W/BARS 3 14W 1 1 #1 BEAM	3	6.600	.080	E/G WHT	S/S BLK	30 PS	BLK	1.50	1.500	.625	.375
9	M5-1RG M5-1RG	21.00	X 15.00	-----ARROW 90 DEG RT----- H-REC ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MID-MID/WIDTH 3 14W 1 1 2.87" O.D.	1	2.200	.080	E/G WHT	REV GRN	30 PS	BLK	1.50	1.500	.500	.000
10	M6-3 M6-3	21.00	X 15.00	-----ARROW VERTICAL------ H-REC	2	4.400	.080	E/G WHT	S/S BLK	30 PS	BLK	1.50	1.500	.625	.375

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, AR 72206

JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 3
STATE: MO COUNTY: ST. LOUIS

CUSTOMER: 810 - D & S FENCING CO.,INC.

WO#	ST/FED /SUFF	SIZE WDTH	SIZE HGHT	MESSAGE -SHAPE	QTY	TOTAL SQFT	ALUM GUAGE	BKG TYP	LEG TYP	SL TY	PAINT BACK	CORN RAD	BORD RAD	BORD WIDTH	MARG WIDTH
11	R1-1 R1-1	36.00	X 36.00	---------STOP--------- OCTAG	3	27.000	.100	H/I SIL	REV RED	36 PS	BLK		.000	.875	.000
12	R1-2 R1-2	60.00	X 60.00	---------YIELD--------- TRIAN	1	14.000	.125	H/I SIL	REV RED	48 PS	BLK	4.00	4.000	8.000	1.500
13	R2-1 R2-1	30.00	X 42.00	------SPEED LIMIT 40------ V-REC	4	35.000	.080	E/G WHT	S/S BLK	30 PS	BLK	1.500	1.500	.625	.375
14	R2-1 R2-1	48.00	X 60.00	------SPEED LIMIT 60------ V-REC	2	40.000	.125	E/G WHT	S/S BLK	48 PS	BLK	3.00	3.000	1.250	.750
15	R2-4	48.00	X 36.00	------MINIMUM 40--------- H-REC	2	24.000	.100	E/G WHT	S/S BLK	48 PS	BLK	3.00	3.000	.875	.625

ORD LN#	PCH STD	PCH QTY	SUPPORT QTY/TYPE	MID-MID/WIDTH	QTY	SIZE	SERIES	MATERIAL	SYMBOL/ LETTERS
3	14W	2	1 #1 W/BARS						
6	3W	3	1 2.87" O.D.						
1	M014	1	1 PIPE W/BAR	BB					
3	M020	4	1 2.87" O.D.		4	12.00	E		40
3	M01	2	2 BEAMS		2	16.00	E		60
3	M02	2	2 BEAMS						

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, AR 72206

JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 4
STATE: MO COUNTY: ST. LOUIS

CUSTOMER: 810 - D & S FENCING CO.,INC.

WO#	ST/FED /SUFF	SIZE WDTH	SIZE HGHT	MESSAGE -SHAPE	QTY	TOTAL SQFT	ALUM GUAGE	BKG TYP	LEG TYP	SL TY	PAINT BACK	CORN RAD	BORD RAD	BORD WIDTH	MARG WIDTH
16	R3-5L R3-5L	30.00 X	36.00	------(W/"ONLY"------- V-REC	3	22.500	.080	H/I SIL	S/S BLK	36 PS	BLK	1.875	1.875	.750	.500
				ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MTD-MTD/WIDTH 1 ** 3 1 MAST ARM											
17	R3-5R R3-5R	30.00 X	36.00	-------> W/"ONLY"------ V-REC	2	15.000	.080	H/I SIL	S/S BLK	36 PS	BLK	1.875	1.875	.750	.500
				ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MTD-MTD/WIDTH 1 ** 2 1 MAST ARM											
18	R5-1 R5-1	30.00 X	30.00	------DO NOT ENTER------ SQUAR	5	31.250	.080	H/I SIL	REV RED	30 PS	BLK	1.875	.000	.000	.000
				ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MTD-MTD/WIDTH 1 27W 4 1 4.5" O.D. 1 M043 1 1 4.5" O.D. BB											
19	R5-1B	48.00 X	30.00	------WRONG WAY---------- H-REC	4	40.000	.100	H/I SIL	REV RED	48 PS	BLK	1.875	1.875	.875	.000
				ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MTD-MTD/WIDTH 1 M013 2 1 POLE MTD 1 M013 2 1 2.87" O.D.											
20	R6-1LA	48.00 X	18.00	-------< ONE WAY-------- H-REC	4	24.000	.080	E/G WHT	S/S BLK	48 PS	BLK	1.50	1.500	.875	.000
				ORD LN# PCH STD PCH QTY SUPPORT QTY/TYPE MTD-MTD/WIDTH 3 M023 4 1 PIPE W/BAR BB											

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, AR 72206

JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 5
STATE: MO COUNTY: ST. LOUIS

CUSTOMER: 810 - D & S FENCING CO.,INC.

WO#	ST/FED /SUFF	SIZE WDTH	SIZE HGHT	MESSAGE -SHAPE	QTY	TOTAL SQFT	ALUM GUAGE	BKG TYP	LEG TYP	SL TY	PAINT BACK	CORN RAD	BORD RAD	BORD WIDTH	MARG WIDTH
21	R6-1RA	48.00	X 18.00	------ONE WAY)------- H-REC	4	24.000	.080	E/G WHT	S/S BLK	48 PS	BLK	1.50	1.500	.875	.000
				ORD LN# 3 / PCH SID M024 / PCH QTY 4 / SUPPORT QTY/TYPE 1 PIPE W/BAR / MID-MID/WIDH BB											
22	TYPE II	6.00	X 15.00	-----3 EACH $75W/O YEL--- V-REC	2	1.250	.063	B.E. YEL		PS	BLK	1.50	.000	.000	.000
				ORD LN# 3 / PCH SID M058 / PCH QTY 2 / SUPPORT QTY/TYPE 1 2.87" O.D. / MID-MID/WIDH											
23	W12-1 W12-1	24.00	X 24.00	------DOUBLE ARROW------- DIAMD	2	8.000	.080	E/G YEL	S/S BLK	24 PS	BLK	1.50	1.500	.625	.375
				ORD LN# 3 / PCH SID 9W / PCH QTY 2 / SUPPORT QTY/TYPE 1 2.87" O.D. / MID-MID/WIDH											
24	W13-2 W13-2	48.00	X 60.00	-----EXIT 40 M.P.H.------ V-REC	2	40.000	.125	E/G YEL	S/S BLK	48 PS	BLK	3.000	3.000	1.250	.750
				ORD LN# 3 / PCH SID M011 / PCH QTY 2 / SUPPORT QTY/TYPE 1 POLE MTD / MID-MID/WIDH / QTY 2 / SIZE 16.00 / SERIES E / MATERIAL / SYMBOL/LETTERS 40											
25	W14-1 W14-1	36.00	X 36.00	-------DEAD END-------- DIAMD	1	9.000	.080	E/G YEL	S/S BLK	36 PS	BLK	2.250	2.250	.875	.625
				ORD LN# 3 / PCH SID 11W / PCH QTY 1 / SUPPORT QTY/TYPE 1 2.87" O.D. / MID-MID/WIDH											
26	W3-1 W3-1	36.00	X 36.00	-------STOP AHEAD------- DIAMD	2	18.000	.080	E/G YEL	S/S BLK	36 PS	BLK	2.250	2.250	.875	.625

INTERSTATE HIGHWAY SIGN CO. JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 6
7415 LINDSEY ROAD STATE: MO COUNTY: ST. LOUIS
LITTLE ROCK, AR 72206

CUSTOMER: 810 - D & S FENCING CO.,INC.

WO#	ST/FED /SUFF	SIZE WDTH	SIZE HGHT	MESSAGE -SHAPE	QTY	TOTAL SQFT	ALUM GUAGE	BKG TYP	LEG TYP	SL TY	PAINT BACK	CORN RAD	BORD RAD	BORD WIDTH	MARG WIDTH
				ORD LN# / PCH SID / PCH QTY / SUPPORT QTY/TYPE / MID-MID/WIDTH 3 / 11W / 2 / 1 2.87" O.D.											
27	W4-2L W4-2L	36.00 X	36.00	SYM-"LANE TRANSITION" LT DIAMD	1	9.000	.080	E/G YEL	S/S BLK	36 PS	BLK	2.250	2.250	.875	.625
				ORD LN# / PCH SID / PCH QTY / SUPPORT QTY/TYPE / MID-MID/WIDTH 3 / 11W / 1 / 1 2.87" O.D.											
28	W4-2R W4-2R	48.00 X	48.00	SYM-"LANE TRANSITION" RT DIAMD	1	16.000	.125	E/G YEL	S/S BLK	48 PS	BLK	3.00	3.000	1.250	.750
				ORD LN# / PCH SID / PCH QTY / SUPPORT QTY/TYPE / MID-MID/WIDTH 3 / MD10 / 1 / 1 PIPE W/BAR											
29	W9-1L W9-1L	36.00 X	36.00	----LEFT LANE ENDS----- DIAMD	1	9.000	.080	E/G YEL	S/S BLK	36 PS	BLK	2.250	2.250	.875	.625
				ORD LN# / PCH SID / PCH QTY / SUPPORT QTY/TYPE / MID-MID/WIDTH 3 / 11W / 1 / 1 2.87" O.D.											
30	W9-1R W9-1R	48.00 X	48.00	----RIGHT LANE ENDS----- DIAMD	1	16.000	.125	E/G YEL	S/S BLK	48 PS	BLK	3.00	3.000	1.250	.750
				ORD LN# / PCH SID / PCH QTY / SUPPORT QTY/TYPE / MID-MID/WIDTH 3 / MD10 / 1 / 1 PIPE W/BAR											

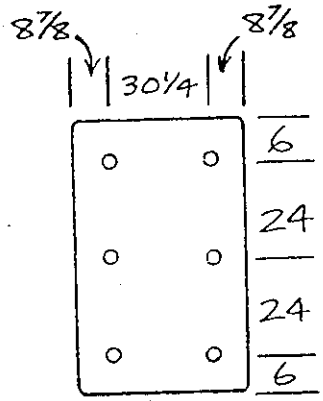
INTERSTATE HIGHWAY SIGN CORP JOB: 34407 PROJECT NO.: J6U1047D ::STD002RR:: PAGE 7
7415 LINDSEY ROAD STATE: MO COUNTY: ST. LOUIS
LITTLE ROCK, AR 72206 CUSTOMER: 810 D & S FENCING CO.,INC.

ORDER LINE	ITEM #	DESCRIPTION	SQFT	ASSM
1	903-50.04	TYPE SHR2L-1 SIGN	122.750	0
3	903-50.07	TYPE SHR1L-1 SIGN	380.650	0
6	903-50.09	36" STOP SIGN	27.000	3
			530.400	3

Beam Mtd

M01

.125 Alum.
3" R
3/8" ϕ holes

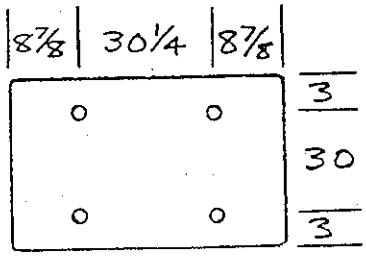


48" X 60"

Beam Mtd

M02

.100 Alum
"R
3/8" ϕ holes

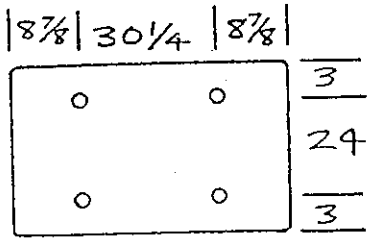


48" X 36"

Beam Mtd

M03

.100 Alum
1 7/8" R
3/8" ϕ holes

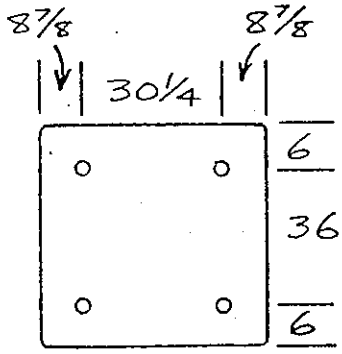


48" X 30"

Beam Mtd

M04

.100 Alum
3" R
3/8" ϕ holes

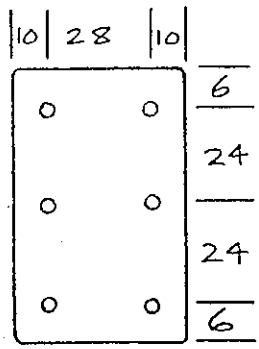


48" X 48"

Pipe Mtd

M05

.125 Alum
3" R
3/8" ϕ holes

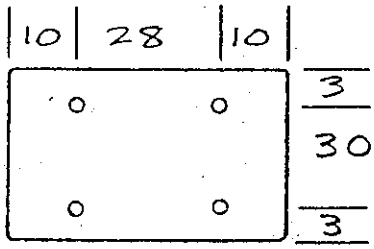


48" X 60"

Pipe Mtd

M06

.100 Alum
3/8" ϕ holes

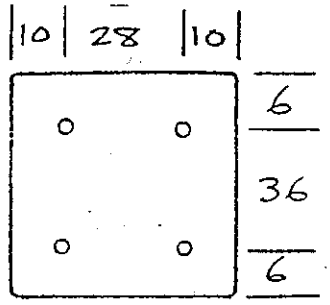


48" X 36"

Pipe Mtd

M07

.100 Alum
3" R
3/8" ϕ holes

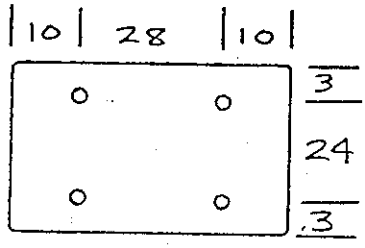


48" X 48"

Pipe Mtd

M08

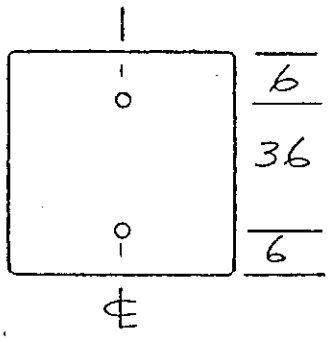
.100 Alum
1 7/8" R
3/8" ϕ holes



48" X 30"

M09

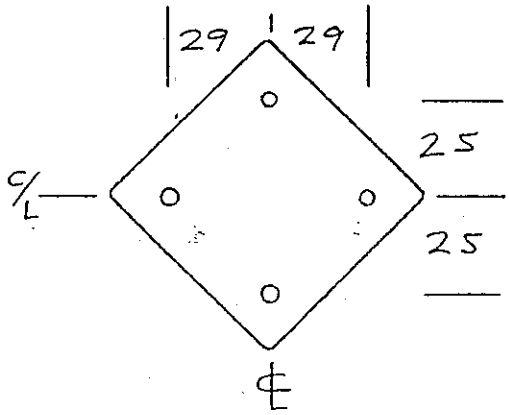
.100 Alum
3" R
3/8" ϕ holes



48" X 48"

M010

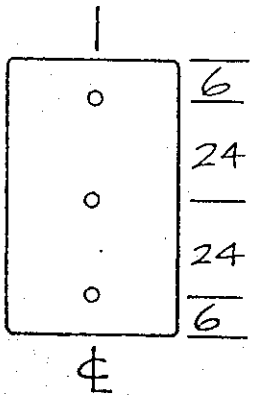
.100 Alum.
3" R
3/8" ϕ holes



48" X 48"

M011

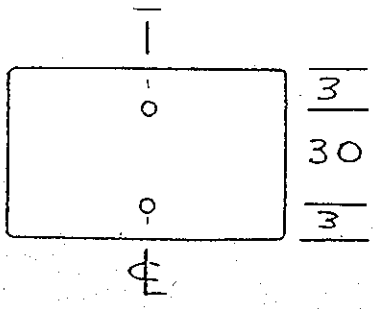
.125 Alum
3" R
3/8" ϕ holes.



48" X 60"

M012

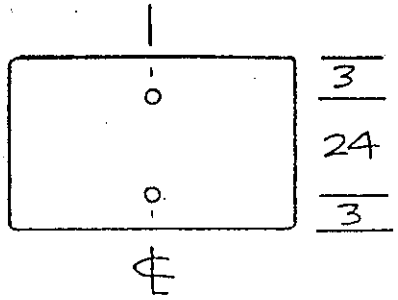
.100 Alum
" R
3/8" ϕ holes



48" X 36"

M013

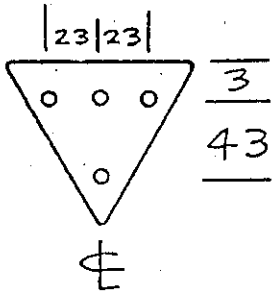
.100 Alum
1 7/8" R
3/8"ϕ holes



48"X30"

M014

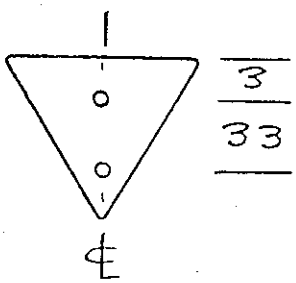
.125 Alum
4" R
3/8"ϕ holes



60"X60"X60"

M015

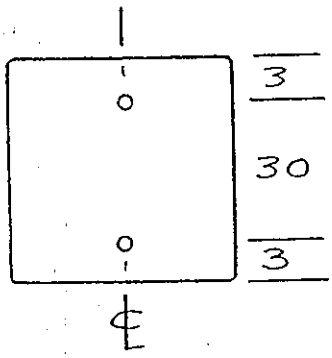
.100 Alum
3" R
3/8"ϕ holes



48"X48"X48"

M016

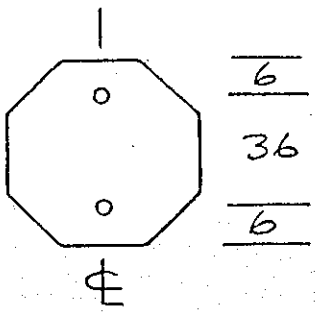
.080 Alum
2 1/4" R
3/8"ϕ holes



36"X36"

M017

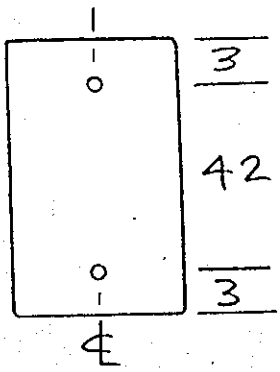
.100 Alum
3/8"ϕ holes



48"X48"

M018

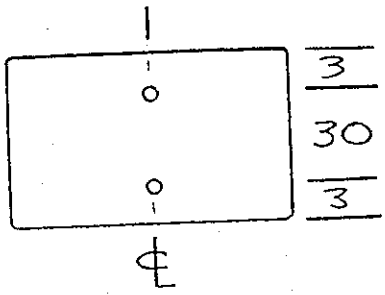
.100 Alum
2 1/4" R
3/8"ϕ holes



36"X48"

M019

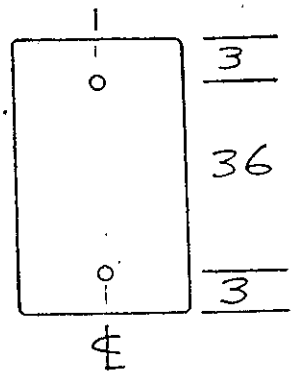
.100 Alum.
2¼" R
3/8"ϕ holes



42"X36"

M020

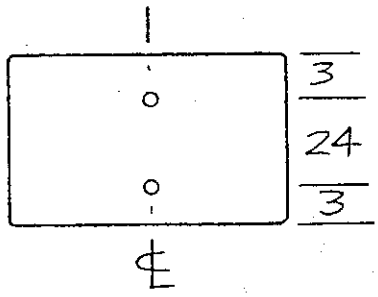
.080 Alum
"R
3/8"ϕ holes



30"X42"

M021

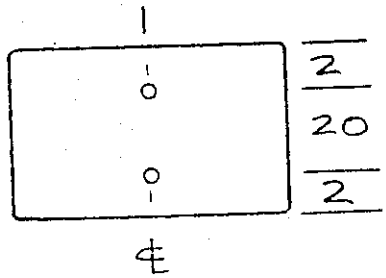
.080 Alum
1 7/8" R
3/8"ϕ holes



42"X30"

M022

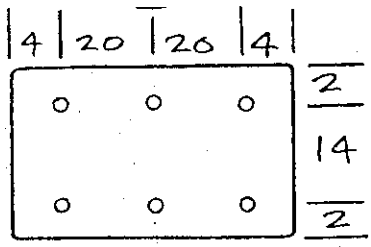
.080 Alum
1½"R
3/8"ϕ holes



36"X24"

M023

.080 Alum
1½"R
3/8"ϕ holes

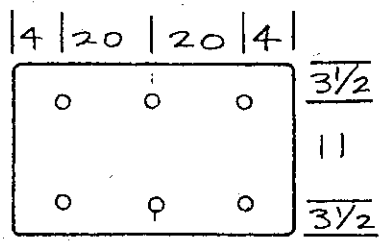


48"X18"

BK to BK
M023

M024

.080 Alum
1½"R
3/8"ϕ holes

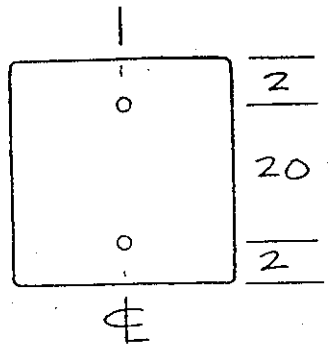


48"X18"

State Shield

M025

.080 Alum
1½" R
3/8"ϕ holes

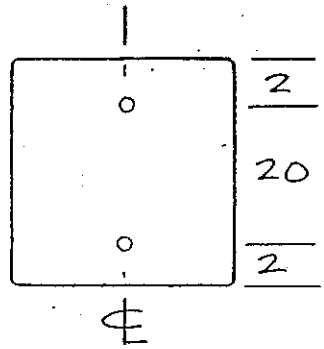


30" X 24"

State Shield

M026

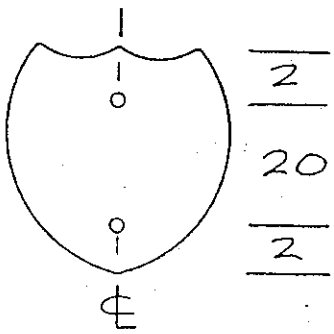
.080 Alum
1½" R
3/8"ϕ holes



24" X 24"

M027

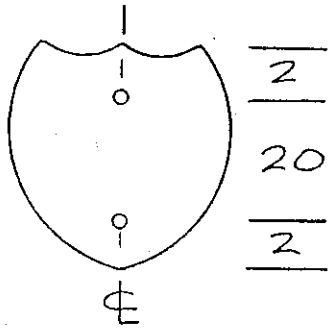
.080 Alum
3/8"ϕ holes



30" X 24"

M028

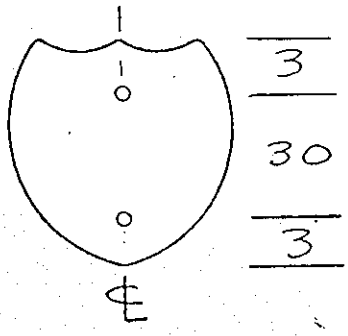
.080 Alum
3/8"ϕ holes



24" X 24"

M029

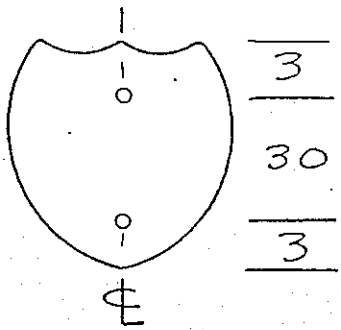
.100 Alum
3/8"ϕ holes



45" X 36"

M030

.080 Alum
3/8"ϕ holes

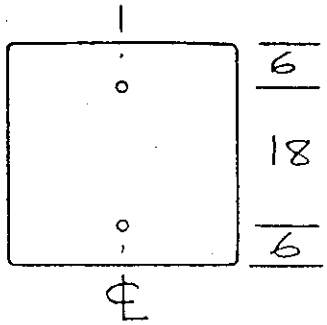


36" X 36"

BK to BK
on Pipe

M043

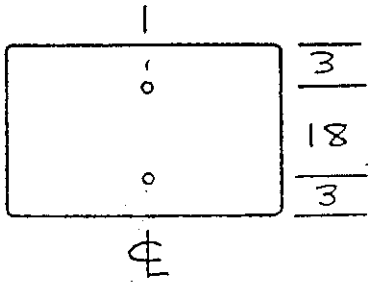
.080 Alum
1 7/8" R
3/8"ϕ holes



30" X 30"

M044

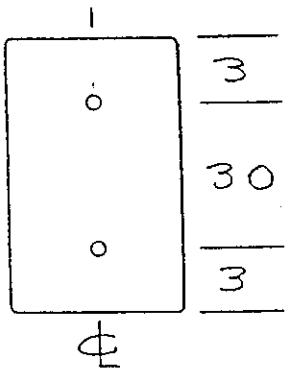
.080 Alum
1 7/8" R
3/8"ϕ holes



48" X 24"

M045

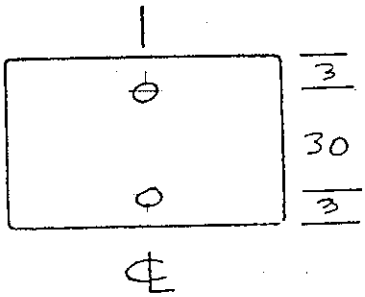
.080 Alum
" R
3/8"ϕ holes



24" X 36"

M046

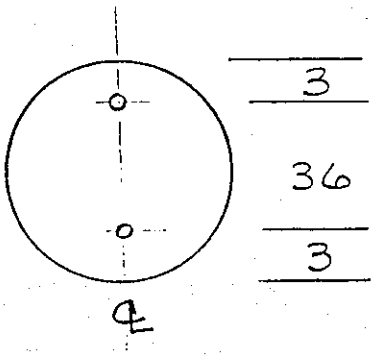
.100 Alum
2 1/4" R
3/8"ϕ holes



45" X 36"

M047

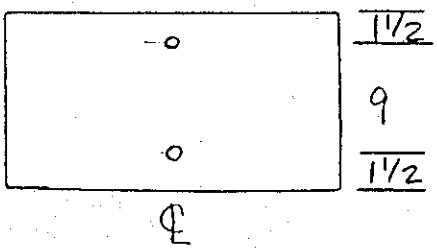
.100 Alum
3/8"ϕ holes



42" Dia.

M048

.080 Alum
1 1/2" R
3/8"ϕ holes

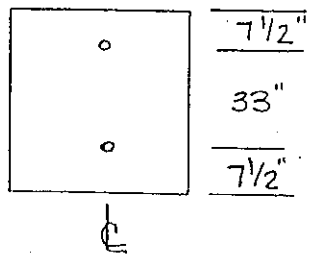


48" X 12"

BK to BK

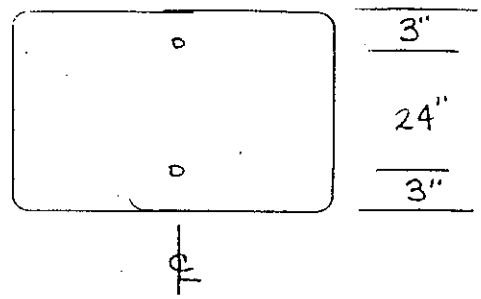
M055

.100 Alum.
3" R
3/8" ϕ holes



48" X 48"

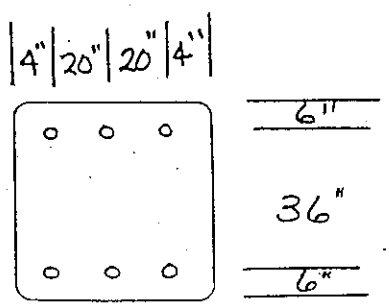
M056



36" X 30"

Pipe w/ Bars

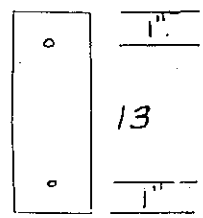
M057



48" X 48"

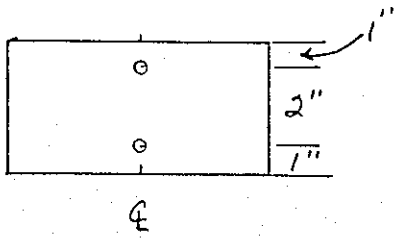
3/8" ϕ holes

M058



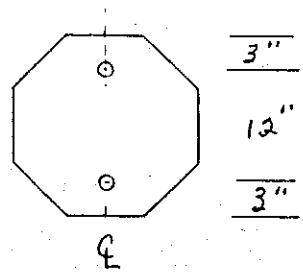
6" X 15"

M059 3/8" ϕ holes



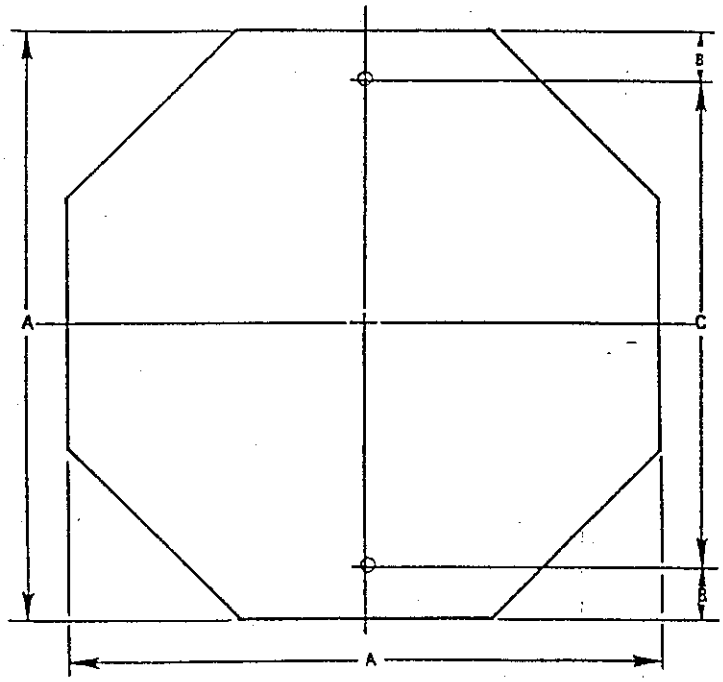
12 X 4

M060 3/8" ϕ holes



18 X 18

FEDERAL



OCTAGON

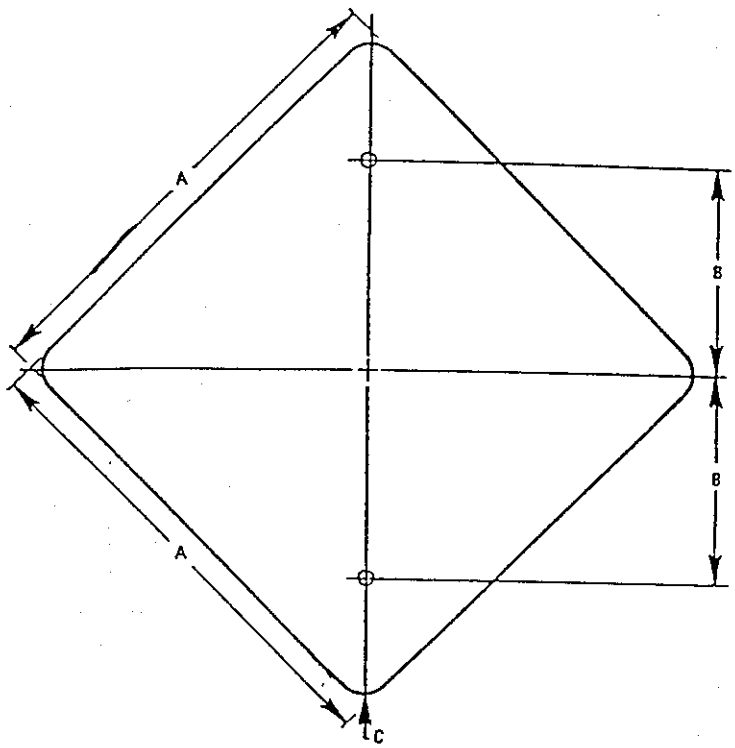
Punch Std	A	B	C
1	24	3	18
2	30	3	24
3	36	3	30

W = 3/8" RD

X = 7/16" RD

Y = 5/16" RD

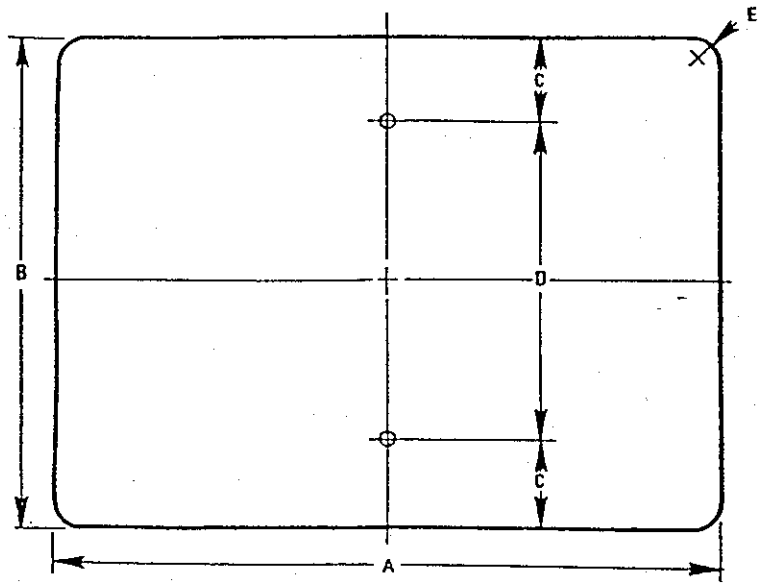
Z = 3/8" SQ



Punch Std	A	B	C
9	24	12	1-1/2
10	30	15	1-7/8
11	36	18	2-1/4

W = 3/8" RD
X = 7/16" RD
Y = 5/16" RD
Z = 3/8" SQ

FEDERAL



HORIZONTAL RECTANGLE

Punch Std	A	B	C	D	E
14	21	15	1-1/2	12	1-1/2
15	24	12	1-1/2	9	1-1/2
16	24	18	3	12	1-1/2
17	30	15	1-1/2	12	1-1/2
18	30	24	3	18	1-1/2
19	36	12	1-1/2	9	1-1/2

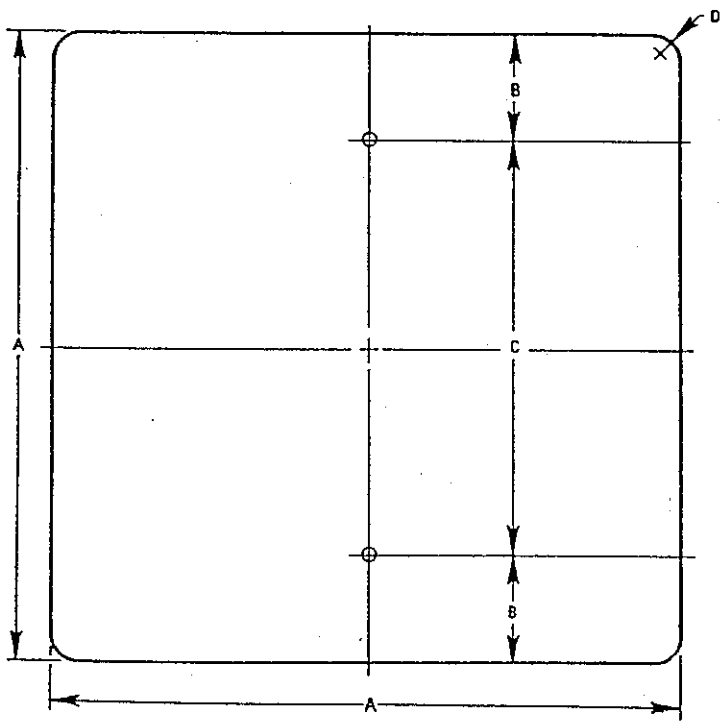
W = 3/8" RD

X = 7/16" RD

Y = 5/16" RD

Z = 3/8" SQ

FEDERAL



SQUARE

Punch Std	A	B	C	D
25	18	3	12	1-1/2
26	24	3	18	1-1/2
27	30	3	24	1-7/8

W = 3/8" RD

X = 7/16" RD

Y = 5/16" RD

Z = 3/8" SQ

5/12/99 PART REQUIREMENTS FOR: 34407 STATE: MO ::HDWJOB1R:: PAGE 1

REQ	SIGN TYPE	PART DESCRIPTION	PART NUMBER	BIN	PACK QTY		SHOP QTY	TOTAL QTY	QTY SHIPPED	QTY BACKORDER	PO #	SHIP BOX
M	S	BLACK	N-23		0	GL	7	7				
P	S	063X36 5052H38 2.64#/LF	0506336000		0	LB	1	1				
P	S	080X24 5052H38 1.117#/SF	0508024000		0	LB	111	111				
P	S	080X30 5052H38 1.117#/SF	0508030000		0	LB	133	133				
P	S	080X36 5052H38 3.35#/LF	0508036000		0	LB	50	50				
P	S	080X48 5052H38 1.117#/SF	0508048000		0	LB	53	53				
P	S	100X36 5052H38 4.19#/LF	0510036000		0	LB	37	37				
P	S	100X48 5052H38 5.59#/LF	0510048000		0	LB	89	89				
P	S	125X48 5052H38 1.746#/SF	0512548000		0	LB	220	220				
P	S	1/2"X1"X7.5" MO SHIM	15007007		20	EA	0	20				
P	S	3" CLP/2.5" PIPE (MALE)	173010125		40	EA	0	40				
P	S	3" CLP/2.5" PIPE (FEMALE)	173020125		40	EA	0	40				
P	S	4.5" CLP/4" PIPE (MALE)	174010125		32	EA	0	32				
P	S	4.5" CLP/4" PIPE (FEMALE)	174020125		32	EA	0	32				
P	S	24" YELLOW EG PS	32714400			LF						
P	S	36" YELLOW EG PS	32713600		0	LF	15	15				
P	S	48" YELLOW EG PS	32714800		0	LF	18	18				
P	S	24" WHITE EG PS	32904400			LF	40	40				
P	S	30" WHITE EG PS	32904000		0	LF	20	20				
P	S	48" WHITE EG PS	32904800		0	LF	28	28				
P	S	30" SILVER HI PS	38703000		0	LF	13	13				
P	S	36" SILVER HI PS	38703600		0	LF	22	22				
P	S	48" SILVER HI PS	38704800		0	LF	14	14				
P	S	5/16X2 HH BOLT 2024	4005101180		72	EA	0	72				
P	S	5/16X3/4 SS HH CS DOM	4005201010		62	EA	0	62				

REQ	SIGN TYPE	PART DESCRIPTION	PART NUMBER	PIN	PACK QTY		SHOP QTY	TOTAL QTY	QTY SHIPPED	QTY BACKORDER	PO #	SHIP BOX
P	S	5/16X1 1/4 SS HH CS DOM	4005201080		159	EA	0	159				
P	S	5/16 SPLIT LW 7075 ETCHED	4205102020		72	EA	0	72				
P	S	5/16 SS FW .625X.344X063	4205101035		10	EA	0	10				
P	S	5/16 SS SPLT LOCKWASHER	4305102040		211	EA	0	211				
P	S	5/16 FBR FW 3/4X11/32X062	4205601095		221	EA	0	221				
P	S	5/16 HEX NUT 6061-T6	4305101005		72	EA	0	72				
P	S	5/16 SS HEX NUT DOMESTIC	4305201030		211	EA	0	211				
P	S	S S FLARED LEG BRACKET	4704130065		10	EA	0	10				
P	S	.625 S S HY COR X SEAL	4706625085		10	EA	0	10				
P	S	.625 S S STRAPPING	4706625095		240	IN	0	240				
P	S	BLACK SCRN PROCESS INK	59111		0	PT	5	5				
P	S	GREEN SCRN EG PROCESS INK	708		1	PT	0	1				
P	S	RED SCRN HI PROCESS INK	6021		1	PT	1	1				

SPECIAL INSTRUCTIONS FOR PARTS

****

PACKS OF ALL SIGNS AND HARDWARE TO BE PAINTED BLACK MATHEWS PART # N-923

****

INTERSTATE HIGHWAY SIGN CORP.
7415 LINDSEY ROAD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

JOB NUMBER: 34407

FLAT GUIDES

BOOK 1

PROJECT NUMBER: J6U1047D

COUNTY: ST. LOUIS

CUSTOMER: 810 D & S FENCING CO.,INC.

P98098

DRAWN BY: BRIAN

SHEET #: B1 - B9

DATE: 4/16/99

CHECKED FOR SUBMITTAL: 4-16-99 BJB

CHECKED FOR BOOKS: 4-16-99 BJB

CHECKED FOR MATERIAL: 4-16-99 BJB

LIST BELOW ANY REVISION MADE TO THE ORIGINAL DRAWINGS.

ITEM NUMBER	REVISION	DRAWINGS BY - DATE	MATERIALS BY - DATE	CUTTING LIST BY - DATE

GENERAL NOTES
INTERSTATE HIGHWAY SIGN COMPANY

Horizontal Spacing -	Inches and Eighths i.e. 8.6 = 8 3/4" or Millimeters i.e. 300mm=12"
Letter Spacing-	Width of Character plus space to the left edge of following Character. The last Character is Character width only.
Horizontal Margins-	(Edge of sign to Character Can be found Prior to and Following Character spacing on each line.
Cumulative Spacing-	Dimensions represent distance from the edge of the sign to the following character or space.

Background Types

B.E.	Baked Enamel
D.G.	Diamond Grade
E/G	Engineering Grade
H/A	Heat Activated
H/I	High Intensity
P.E.	Porcelain Enamel
P/S	Pressure Sensitive
PVF-2	Thermosetting Polyvinylidene
S/Cal	Non-Reflective Sheeting
S E/G	Super Engineering Grade
SHP	Stimsonite High Performance
T.P.	Thermosetting Polyester
VIP	Type Variation of Diamond Grade

Legend Types

CAP	Capitals
L.C.	Lower Case
U.C.	Upper Case
REV	Reverse Silk Screen Process
S/S	Silk Screen Process
L-2	Direct Applied - Non Reflective
L-3	Direct Applied - Reflective
L-4	Demountable Flat Frame - Reflective
L-5	Demountable Flat Frame - Non Reflective
L-6	Embossed Aluminum Frames with Reflector Buttons
L-7	Embossed Aluminum Frames - Non Reflective
L-8	Computer Cut Legend
L-9	EC Film Faces

Mountings

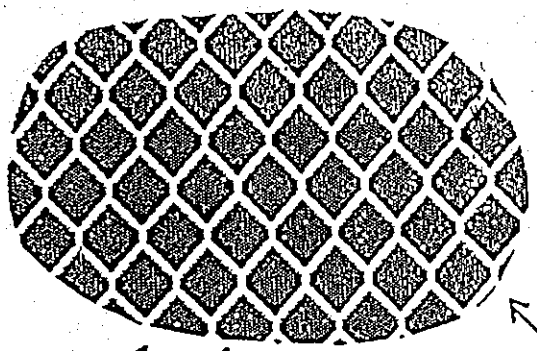
** Field Drill	No Mounting Holes drilled or Bars attached
GM	Ground Mount
GE	Ground Mounted Exit Panel
OH	Overhead Mount
OE	Overhead Mounted Exit Panel
OT	Other Mount - Special
OS	Overhead Special
GS	Ground Mount Special
SP	Special

MISSOURI
Guide Sign Specification Sheet

The following made by Glenn on 4-2-98 in accordance with the Standard Specifications, Edition 1996.

The following was also compared to the Special Provisions for Job 34407 on 4-16-99 by Brian.

1) S/L Type	-	Pressure sensitive.
2) S/L Splices	-	Extrusions- Manufacturer's rolled overlap splices only- no more than one per panel.
	–	Flat sheet- No splices except on signs where the smallest dimension is greater than the largest available width of reflective sheeting. Only one vertical overlap splice approximately 1/4" wide will be acceptable then.
3) Clear Coat	-	Not recommended by manufacturer.
4) Edge Seal	-	Not recommended by manufacturer.
5) Metal Treatment	-	Cleaned, etched, and given a light alodine coating.

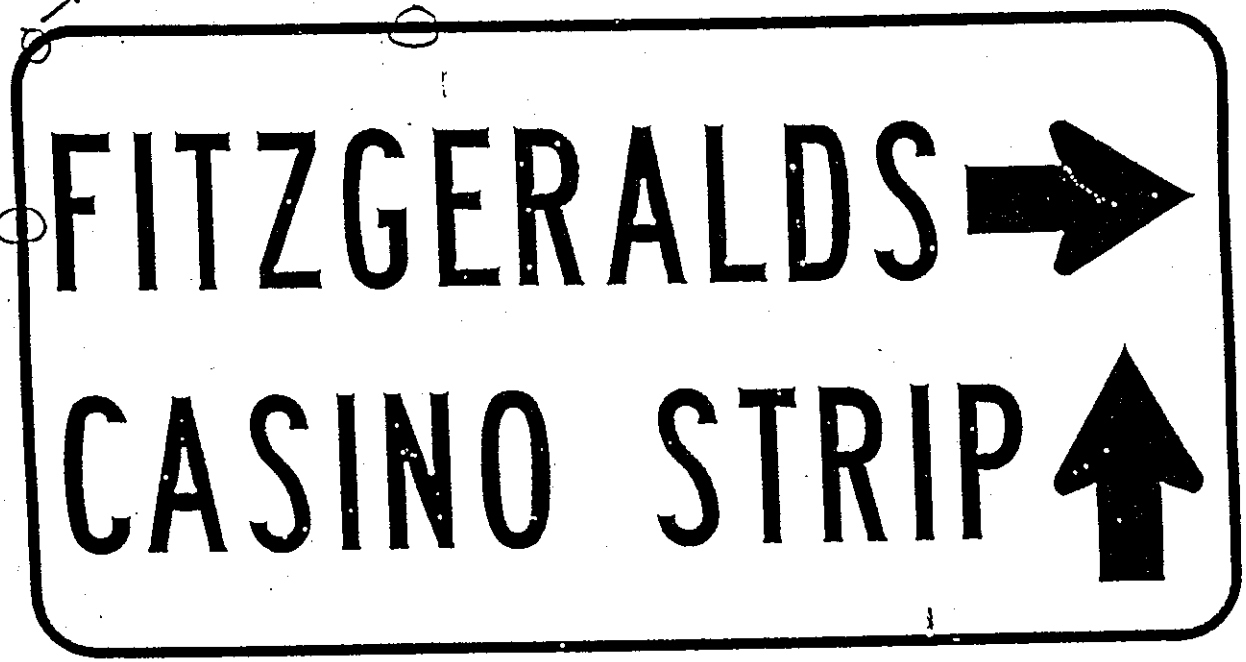


VIP Legend Alignment

or

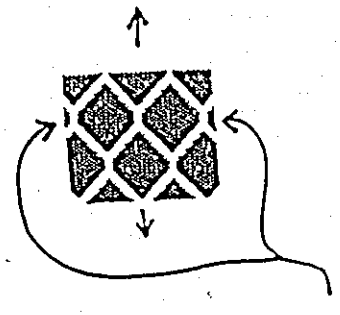
DIAMOND GRADE

* RAINLAP NOT ALLOWED ON VIP or D.G. SHEETING BORDER & RADUIS. (BUTT SPLICE ONLY!)



* ARROWS DO NOT PULL DIRECTION ON LEGEND LIST

* MANUAL TAKE-OFF IS REQUIRED for Arrows showing the direction and angle.



DIAMOND GRADE/

or VIP Sheeting cell connecting lines should always run vertical (up/down) as illustrated.

JOB# 34407

DATE# 4-16-99

DESIGNER Brian

ev. 8-26-96 RH
7-3-96 DW

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 4A

STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 1

PO #: 98098 CUSTOMER: 000810 GM SUPPORTS: 2-BEAMS

ITEM#: 903-50.05 D & S FENCING CO.,INC.

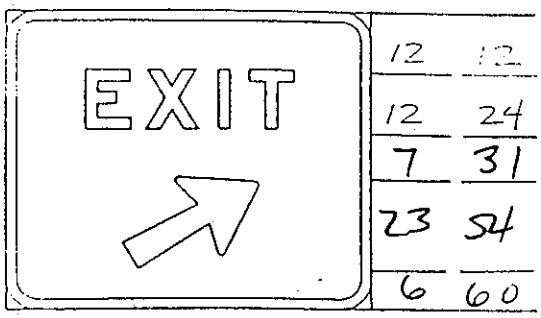
ATTACH: BACK: BLACK WIND ZONE:

BOOK#: 01

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 ALUM

SQFT: 30.00



OVERALL SIZE
WIDTH: 6-
HEIGHT: 5-

BORDER WIDTH: 2.00
RADII: 6.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: E/G
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	E	X	I	T		
12.00 UC	LET.SPACE	15.1	11.7	14.5	6.3	8.7	15.1
	CUM.SPACE	15.1	27.0	41.5	48.0	56.7	72.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	)		
12.00 UC	LET.SPACE	24.4	23.0	24.4
	CUM.SPACE	24.4	47.4	72.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

ARROWS: 18.25X29.25 B8 ANGLE DEGREE: 1 045 QTY: 1

SPECIAL INSTRUCTIONS
--- --- --- --- --- --- COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on Back
detail sheet

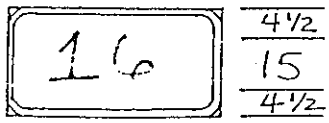
4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 4A EP
STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 2
PO #: 98098 CUSTOMER: 000810 GE SUPPORTS: 2-BEAMS
ITEM#: 903-50.05 D & S FENCING CO.,INC.
ATTACH: B 1 BACK: BLACK WIND ZONE:
BOOK#: 01

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 ALUM
SQFT: 9.00

OVERALL SIZE BACKGROUND 1: 2-
WIDTH: 4- 6.000 TYPE: E/G
HEIGHT: 2- COLOR: GREEN
BORDER 1: L-3 VIP
BORDER WIDTH: 1.00 COLOR: WHITE
RADII: 3.00 BACKGROUND 2:
QTY: 4 TYPE:
EXTRA: COLOR:
CORNER RADII: SQUARE BORDER 2:
COLOR:



Sign attaches to Sheet # B1
in the field

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	1	6		
15.00 UC	LET.SPACE	15.1	11.6	11.7	15.2
	CUM.SPACE	15.1	26.7	38.6	54.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on back
detail sheet

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 7A

STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 3

PO #: 98098 CUSTOMER: 000810 GM SUPPORTS: 2-BEAMS

ITEM#: 903-50.05 D & S FENCING CO.,INC.

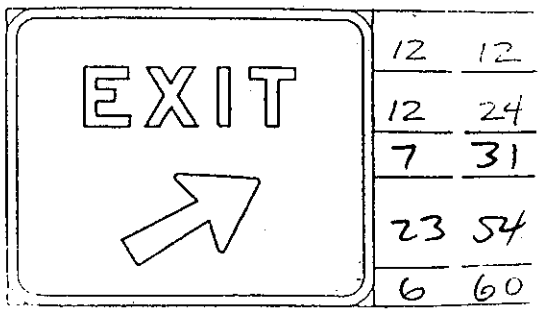
ATTACH: BACK: BLACK WIND ZONE:

BOOK#: 01

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 ALUM

SQFT: 30.00



OVERALL SIZE
WIDTH: 6-
HEIGHT: 5-

BORDER WIDTH: 2.00
RADII: 6.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: E/G
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	E	X	I	T		
12.00 UC	LET.SPACE	15.1	11.7	14.5	6.3	8.7	15.1
	CUM.SPACE	15.1	27.0	41.5	48.0	56.7	72.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	)		
12.00 UC	LET.SPACE	24.4	23.0	24.4
	CUM.SPACE	24.4	47.4	72.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

ARROWS: 18.25X29.25 BB ANGLE DEGREE: 1 045 QTY: 1

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on back
detail sheet

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 7A EP

STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 4

PO #: 98098 CUSTOMER: 000810 GE SUPPORTS: 2-BEAMS

ITEM#: 903-50.05 B & S FENCING CO.,INC.

ATTACH: B 3 BACK: BLACK WIND ZONE:

BOOK#: 01

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 ALUM

SQFT: 9.00

OVERALL SIZE BACKGROUND 1: 2-

WIDTH: 4- 6.000 TYPE: E/G

HEIGHT: 2- COLOR: GREEN

BORDER 1: L-3 VIP

BORDER WIDTH: 1.00 COLOR: WHITE

RADII: 3.00 BACKGROUND 2:

QTY: 4 TYPE:

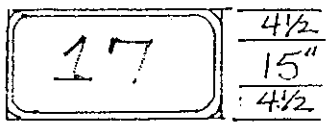
EXTRA: COLOR:

CORNER RADII: SQUARE BORDER 2:

COLOR:

ROUTE MARKER:

DRAWN BY: BRIAN



Sign attaches to Sheet # B3 in the field

COPY SIZE	COPY LETTER	1	7		
15.00 UC	LET.SPACE	15.7	10.2	11.7	16.0
	CUM.SPACE	15.7	26.1	38.0	54.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS

---------- COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on back detail sheet

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 9
STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 5
PO #: 98098 CUSTOMER: 000810 GM SUPPORTS: 2-BEAMS
ITEM#: 903-50.05 D & S FENCING CO.,INC.
ATTACH: BACK: BLACK WIND ZONE:
BOOK#: 01

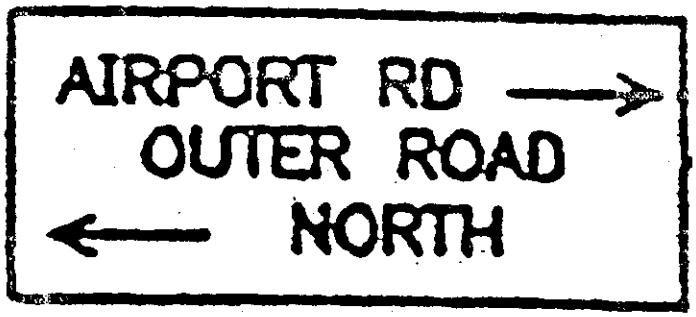
INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 7220[illegible]
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 AL[illegible]
SQFT: 26.[illegible]

OVERALL SIZE
WIDTH: 7- 6.000
HEIGHT: 3- 6.000
BORDER WIDTH: 1.00
RADII: 6.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 3- [illegible]
TYPE: E/G
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN



6
12
16
24
30
36
42

COPY SIZE	COPY LETTER	A	I	R	P	O	R	T		R	D		)	
6.00 UC	LET.SPACE	8.4	6.1	2.3	5.4	5.1	5.5	5.1	3.5	9.0	5.4	4.0	9.0	12.0	8.4
	CUM.SPACE	8.4	14.5	17.0	22.4	27.5	33.2	38.3	42.0	51.0	56.4	60.4	69.4	81.4	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: 6" X 12" ANGLE DEGREE: 1 000 QTY: 1

COPY SIZE	COPY LETTER	O	U	T	E	R		R	O	A	D	
6.00 UC	LET.SPACE	18.0	5.5	5.1	4.6	4.6	4.0	9.0	5.1	5.3	6.1	4.0	18.1
	CUM.SPACE	18.0	23.5	28.6	33.4	38.2	42.2	51.2	56.3	61.6	67.7	71.7	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	N	O	R	T	H	
6.00 UC	LET.SPACE	34.2	5.1	4.5	4.2	4.0	3.3	34.3
5.00 UC	CUM.SPACE	34.2	39.3	44.0	48.2	52.2	55.5	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	(		
6.00 UC	LET.SPACE	16.2	12.0	61.6
5.00 UC	CUM.SPACE	16.2	28.2	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: 6" X 12" ANGLE DEGREE: 1 180 QTY: 1

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

See drilling info on back detail sheet

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 29

STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 6

PO #: 98098 CUSTOMER: 000810 GM SUPPORTS: 2-BEAMS

ITEM#: 903-50.05 D & S FENCING CO.,INC.

ATTACH: BACK: BLACK WIND ZONE:

BOOK#: 01

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 7220
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 AL.

SQFT: 16.

OVERALL SIZE
WIDTH: 7- 6.000
HEIGHT: 3- 6.000

BORDER WIDTH: 1.00
RADII: 6.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 3- 6.0
TYPE: E/G
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

6
12
18
24
30
36
42

ROUTE MARKER:

DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	(	A	I	R	P	O	R	T		R	D	
6.00 UC	LET.SPACE	8.4	12.0	9.0	6.1	2.3	5.4	5.1	5.5	5.1	3.5	9.0	5.4	4.0	8.4
	CUM.SPACE	8.4	20.4	29.4	35.5	38.0	43.4	48.5	54.2	59.3	63.0	72.0	77.4	81.4	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

ARROWS: 6" X 12" ANGLE DEGREE: 1 000 QTY: 1

COPY SIZE	COPY LETTER	O	U	T	E	R		R	O	A	D	
6.00 UC	LET.SPACE	18.0	5.5	5.1	4.6	4.6	4.0	9.0	5.1	5.3	6.1	4.0	18.1
	CUM.SPACE	18.0	23.5	28.6	33.4	38.2	42.2	51.2	56.3	61.6	67.7	71.7	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	N	O	R	T	H	
6.00 UC	LET.SPACE	34.2	5.1	4.5	4.2	4.0	3.3	34.3
5.00 UC	CUM.SPACE	34.2	39.3	44.0	48.2	52.2	55.5	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER:	)	
6.00 UC	LET.SPACE	61.5	12.0	16.3
5.00 UC	CUM.SPACE	61.5	73.5	90.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

ARROWS: 6" X 12" ANGLE DEGREE: 1 000 QTY: 1

SPECIAL INSTRUCTIONS

COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on back
detail sheet

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407
STATE:
PO #: 98098
ITEM#: 903-50.05
ATTACH:
BOOK#: 01

PROJECT: J6U1047D
COUNTY: ST. LOUIS
CUSTOMER: 000810
D & S FENCING CO.,INC.
BACK: BLACK

SIGN NUMBER: 30A
SHEET NUMBER: B 7
GM SUPPORTS: 2-BEAMS
WIND ZONE:

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

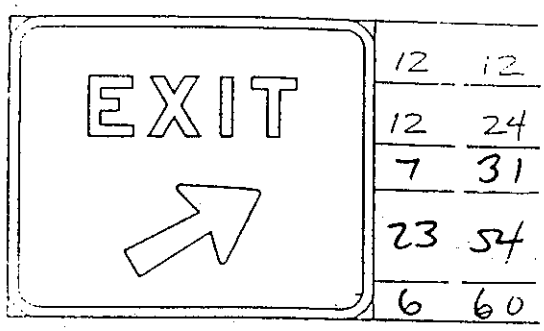
QUAN.REQD: 1
SIGN TYPE: .125 ALUM
SQFT: 30.00

OVERALL SIZE
WIDTH: 6--
HEIGHT: 5--

BORDER WIDTH: 2.00
RADII: 6.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: E/G
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN



COPY SIZE	COPY LETTER	E	X	I	T		
12.00 UC	LET.SPACE	15.1	11.7	14.5	6.3	8.7	15.1
	CUM.SPACE	15.1	27.0	41.5	48.0	56.7	72.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	>		
12.00 UC	LET.SPACE	24.4	23.0	24.4
	CUM.SPACE	24.4	47.4	72.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: 18.25X29.25 RB ANGLE DEGREE: 1 245 QTY: 1

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on back
detail sheet

4/16/99 6:48:00 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 30A EP

STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 8

PO #: 98096 CUSTOMER: 000810 GE SUPPORTS: 2-BEAMS

ITEM#: 903-50.05 D & S FENCING CO.,INC.

ATTACH: B 7 BACK: BLACK WIND ZONE:

BOOK#: 01

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: .125 ALUM

SQFT: 9.00

OVERALL SIZE BACKGROUND 1: 2-

WIDTH: 4- 6.000 TYPE: E/G

HEIGHT: 2- COLOR: GREEN

BORDER 1: L-3 VIP

BORDER WIDTH: 1.00 COLOR: WHITE

RADII: 3.00 BACKGROUND 2:

QTY: 4 TYPE:

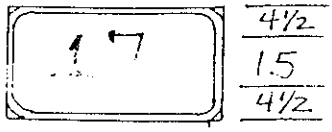
EXTRA: COLOR:

CORNER RADII: SQUARE BORDER 2:

COLOR:

ROUTE MARKER:

DRAWN BY: BRIAN



Sign attaches to Sheet # B7 in the field

COPY SIZE	COPY LETTER	1	7		
15.00 UC	LET.SPACE	15.7	10.2	11.7	16.0
	CUM.SPACE	15.7	26.1	38.0	54.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS

COPY SPACING IS IN INCHES AND EIGHTHS

see drilling info on back detail sheet

4/16/99 7:30:12 ::EN075RR3::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 54 INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: B 9 7415 LINDSEY RD
7:30:12 PO #: 98098 CUSTOMER: 000610 GM SUPPORTS: 2-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.05 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE:

BOOK#: 01

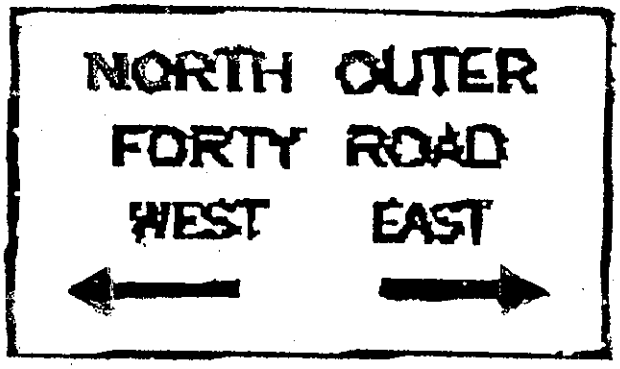
QUAN.REQD: 1 SIGN TYPE: .125 ALUM
SQFT: 35.00

OVERALL SIZE
WIDTH: 7-
HEIGHT: 5-

BORDER WIDTH: 1.00
RADII: 6.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: E/G
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN



8
14
21
27
34
40
46
52
60

COPY SIZE	COPY LETTER	N	O	R	T	H		O	U	T	E	R	
6.00 UC	LET.SPACE	12.7	5.4	5.5	5.1	4.6	4.0	9.0	5.5	5.1	4.6	4.0	12.7
	CUM.SPACE	12.7	18.3	24.0	29.1	33.7	37.7	46.7	52.4	57.5	62.3	67.1	71.1	84.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	F	O	R	T	Y		R	O	A	D	
6.00 UC	LET.SPACE	14.7	4.6	5.5	5.1	4.0	5.1	9.0	5.1	5.3	6.1	4.0	14.7
	CUM.SPACE	14.7	19.5	25.2	30.3	34.3	39.4	48.4	53.5	59.0	65.1	69.1	84.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	W	E	S	T	
6.00 UC	LET.SPACE	19.0	6.2	4.0	4.2	3.0	47.4
5.00 UC	CUM.SPACE	19.0	25.2	29.2	33.4	36.4	84.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	E	A	S	T	
6.00 UC	LET.SPACE	48.4	4.2	5.1	4.2	3.0	18.7
5.00 UC	CUM.SPACE	48.4	52.6	57.7	62.1	65.1	84.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	(	)			
6.00 UC	LET.SPACE	19.0	18.0	10.0	18.0	19.0
5.00 UC	CUM.SPACE	19.0	37.0	47.0	65.0	84.0

SERIES: D TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: 6 X 18 ANGLE DEGREE: 1 180 QTY: 2

see drilling info on back detail sheets

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

BACK DETAIL EXAMPLE

11/04/95 ENGINEERING PANELS AND BACK DETAIL ::EN404RU:: PAGE

(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

1 2 6

JOB # 33340 STATE ..
SHEET NBR: A 7 3
SIGN TYPE: H- .125 INCR 4
SIGN NUMBER: 7 5

SIGN QTY: 1
SIGN SQFT: 66.00 7
BACK:
CORNER: 9 8

BACKGROUND 1: H/I 4- GREEN 10
BACKGROUND 2: H/I 2- YELLOW 1
ATTACH TO: 12
SUPPORT QTY/TYPE: 2 - BEAMS 17

13 14 16 18 9 19

WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND BTHS (LEFT TO RIGHT - BACK VIEW) *****	*****	*****	*****	*****	*****	*****	*****
3	11-	X 6-	15		GN	V	36.0	48.0	48.0					

PART	DESCRIPTION	QTY	LENGTH(IN)	SPACING IN INCHES (TOE TO TOE) 21 *****	*****	*****	*****	*****	*****	*****
BEAM AND Z-BAR: 20										
11005000	1.75X1.75X3/16 Z 1.106#	2	128.00	12.75	54.75	72.00				
4004104070	1/4 X 1 SL FH MS 2024 205	24								
4204102025	1/4 MED SPLT LW 7075 205	24								
4304101065	1/4 HEX NUT 6061-T6 205	24								
STIFFNER & BOLTS: 22				HOLE SPACING IN INCHES						
150400125	3 1/2X1 1/4X1/4 STFNR PLT	4								
19025000	3/4 SCH 40 PIPE .391#	2	41.25							
4006101045	3/8X1 1/4 HH CS 2024 205	8								
4206102045	3/8 7075 SPLIT LW (205)	8								
4306101035	3/8 HEX NUT 6061-T6 205	8								
SPLICE PLATES: 23				SIZE IN INCHES *****	*****	*****	*****	*****	*****	*****
0512502000	.125X2 FL SPLICE PLATE			V 12.25	38.75	14.25				
4004104070	1/4 X 1 SL FH MS 2024 205	48								
4204102025	1/4 MED SPLT LW 7075 205	48								
4304101065	1/4 HEX NUT 6061-T6 205	48								
16041000	2X1/8 SPLC PLT CLIP .293#	16								
OTHER PARTS: 24										
PARTS TO BE PACKED: 25										
4006101075	3/8X1 1/2 HH CS 2024 205	8								
4206102045	3/8 7075 SPLIT LW (205)	8								
4306101035	3/8 HEX NUT 6061-T6 205	8								

BACK DETAIL EXPLANATION SHEET

1. Job # - Interstate Highway Sign Co. number.
2. State - Job is for this state.
3. Sheet NBR - Refers to the sign face layout sheet number.
4. Sign Type - Base material sign is fabricated from.
5. Sign Number - Number assigned by state or other.
6. Sign Qty - Sign Quantity.
7. Sign Sqft - Square footage for 1 sign.
8. BACK - Filled in if back of sign is to be painted.
9. CORNER - Outside edge of sign to be rounded or square.
10. BACKGROUND - 1) Reflective sheeting type and color used if sign is two colors.
11. BACKGROUND - 2) Same as above.
12. ATTACH TO - Used for Exit Panel Supports if we furnish.
13. WIND ZONE - Used for States with wind zones to determine bar spacing.
14. SIGN WIDTH, HEIGHT - Overall sign width and height.
15. BREAK 1, BREAK 2 - Horizontal break point of sign if required.
16. MT - Type of sign mounting (GM=ground mount ; OH=overhead ; GE= ground mounted exit panel ; OE=overhead mounted exit panel)
17. SUP Type/QTY - Quantity of supports required for this sign.
18. DIR - Direction of panels (H-sign to be one piece horizontal panel; V-sign to be various vertical panels as noted)
19. PANEL WIDTH IN Inches and Eighths - Size of panels required to fabricate the sign.
20. BEAM & Z-BAR - Horizontal stringers required for this sign with the attachment hardware.
21. SPACING IN INCHES - Vertical cumulative placement of stringers on sign. (Also used for vertical hole placement on sheet signs)
22. STIFFNER & BOLTS - Vertical stiffners required with hardware & hole spacing for stiffner if required.
23. SPLICE PLATE - Splice type, length, and hardware for attachment.
24. OTHER PARTS - Legend and Demount attachment hardware.
25. PARTS TO BE PACKED - Mounting hardware that is not attached in shop.

(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: B 1
SIGN TYPE: 0-.125 ALUM
SIGN NUMBER: 40

SIGN QTY: 1
SIGN SQFT: 30.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 5- GREEN
BACKGROUND 2:
ATTACH TO:
SUPPORT QTY/TYPE: 2 - BEAMS

WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW)								
							*****	*****	*****	*****	*****	*****	*****	*****	*****
	6-	X 5-			GM	H	60.0								

PART	DESCRIPTION	QTY	LENGTH(IN)

BEAM AND Z-BAR:

SPACING IN INCHES ( )
***** ***** ***** ***** ***** ***** *****

STIFFNER & BOLTS:

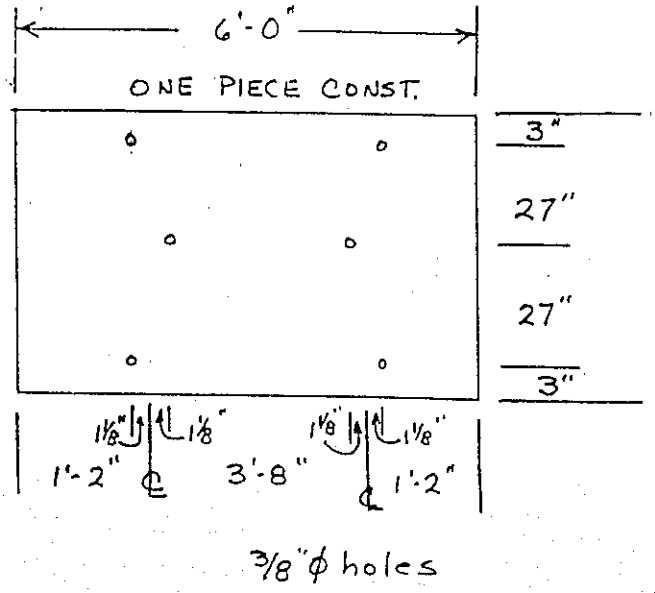
HOLE SPACING IN INCHES

NO STIFFNER RECORD FOUND

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	6
4205202040	5/16 SS SPLT LOCKWASHER	6
4205601095	5/16 FBR FW 3/4X11/32X062	6
4305201030	5/16 SS HEX NUT DOMESTIC	6



(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: B 2
SIGN TYPE: A-.125 ALUM
SIGN NUMBER: 4A EP

SIGN QTY: 1
SIGN SQFT: 9.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 2- GREEN
BACKGROUND 2: -
ATTACH TO: B 1
SUPPORT QTY/TYPE: 2 - BEAMS

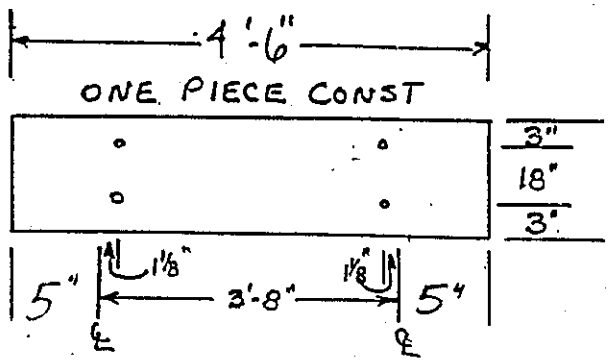
WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW) ***** ***** ***** ***** ***** ***** ***** ***** *****
	4- 6.000	X 2-			GE	H	24.0

NO Z-BARS OR BEAMS

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	4
4205202040	5/16 SS SPLT LOCKWASHER	4
4205601095	5/16 FBR FW 3/4X11/32X062	4
4305201030	5/16 SS HEX NUT DOMESTIC	4



3/8"ϕ holes

(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: B 3
SIGN TYPE: 0-.125 ALUM
SIGN NUMBER: 7A

SIGN QTY: 1
SIGN SQFT: 30.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 5- GREEN
BACKGROUND 2:
ATTACH TO:
SUPPORT QTY/TYPE: 2 - BEAMS

WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW)								
							*****	*****	*****	*****	*****	*****	*****	*****	*****
	6-	X 5-			GM	H	60.0								

PART	DESCRIPTION	QTY	LENGTH(IN)

BEAM AND Z-BAR:

SPACING IN INCHES ( )
***** ***** ***** ***** ***** ***** *****

STIFFNER & BOLTS:

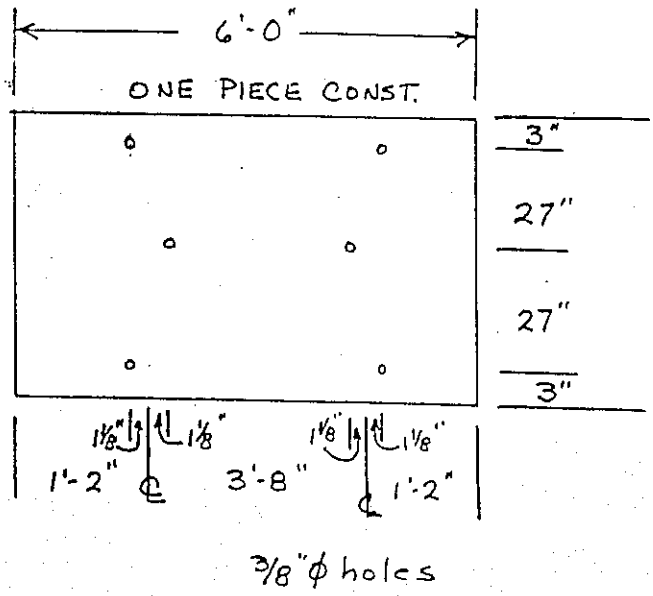
HOLE SPACING IN INCHES

NO STIFFNER RECORD FOUND

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	6
4205202040	5/16 SS SPLT LOCKWASHER	6
4205601095	5/16 FBR FW 3/4X11/32X062	6
4305201030	5/16 SS HEX NUT DOMESTIC	6



(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: B 4
SIGN TYPE: A-.125 ALUM
SIGN NUMBER: 7A EP

SIGN QTY: 1
SIGN SQFT: 9.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 2- GREEN
BACKGROUND 2: -- --
ATTACH TO: B 3
SUPPORT QTY/TYPE: 2 - BEAMS

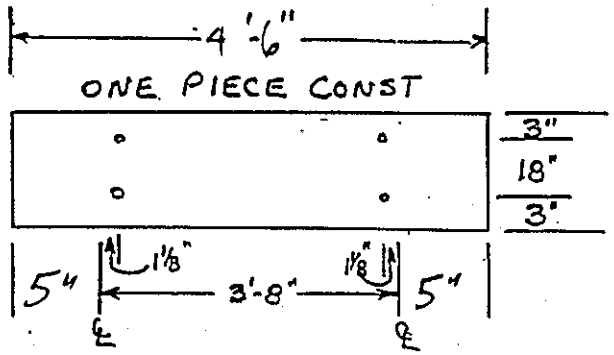
WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW) *****	*****	*****	*****	*****	*****	*****	*****	*****
	4- 6.000	X 2-			GE	H	24.0								

NO Z-BARS OR BEAMS

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	4
4205202040	5/16 SS SPLT LOCKWASHER	4
4205601095	5/16 FBR FW 3/4X11/32X062	4
4305201030	5/16 SS HEX NUT DOMESTIC	4



3/8"ϕ holes

(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: B 5
SIGN TYPE: 6-.125 ALUM
SIGN NUMBER: 9

SIGN QTY: 1
SIGN SQFT: 26.25
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 3- 6.000 GREEN
BACKGROUND 2: - -
ATTACH TO:
SUPPORT QTY/TYPE: 2 - BEAMS

WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW) ***** ***** ***** ***** ***** ***** ***** ***** *****
	7- 6.000	X 3- 6.000			GM	H	42.0

PART	DESCRIPTION	QTY	LENGTH(IN)

BEAM AND Z-BAR:

SPACING IN INCHES ( )
***** ***** ***** ***** ***** ***** *****

STIFFNER & BOLTS:

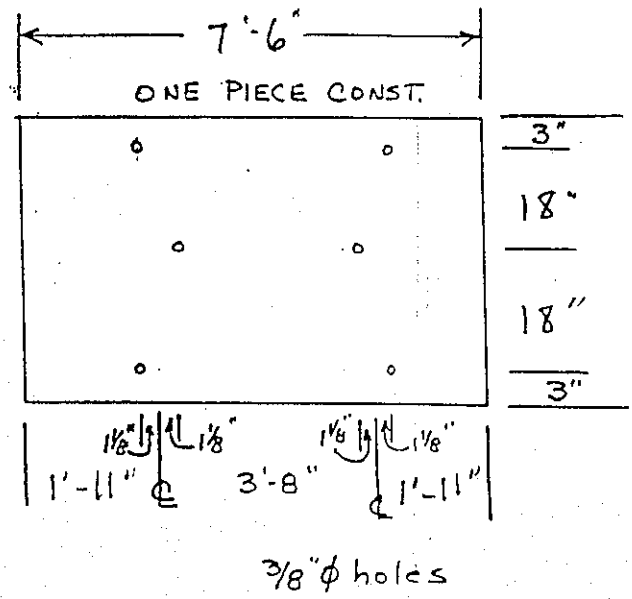
HOLE SPACING IN INCHES

NO STIFFNER RECORD FOUND

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	6
4205202040	5/16 SS SPLT LOCKWASHER	6
4205601095	5/16 FBR FW 3/4X11/32X062	6
4305201030	5/16 SS HEX NUT DOMESTIC	6



(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: E 7
SIGN TYPE: A-.125 ALUM
SIGN NUMBER: 30A

SIGN QTY: 1
SIGN SQFT: 30.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 5- GREEN
BACKGROUND 2:
ATTACH TO:
SUPPORT QTY/TYPE: 2 - BEAMS

WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW) ***** ***** ***** ***** ***** ***** ***** ***** *****
	6-	X 5-			GM	H	60.0

PART	DESCRIPTION	QTY	LENGTH(IN)

BEAM AND Z-BAR:

SPACING IN INCHES ( )
***** ***** ***** ***** ***** ***** *****

STIFFNER & BOLTS:

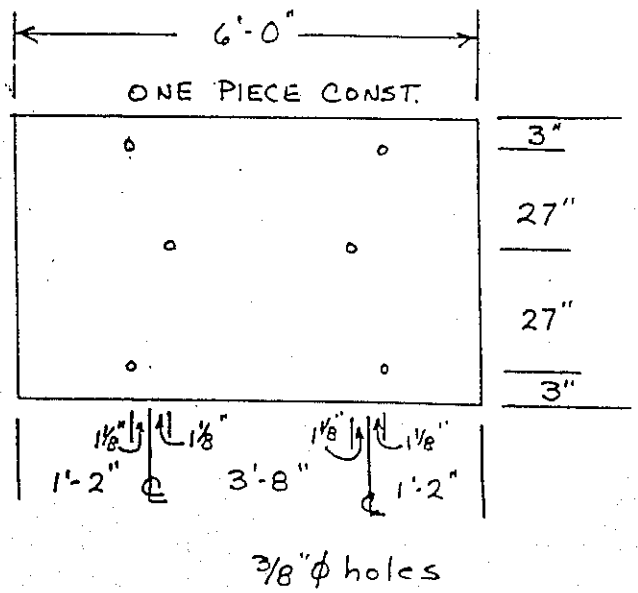
HOLE SPACING IN INCHES

NO STIFFNER RECORD FOUND

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	6
4205202040	5/16 SS SPLT LOCKWASHER	6
4205601095	5/16 FER FW 3/4X11/32X062	6
4305201030	5/16 SS HEX NUT DOMESTIC	6



(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: B.8
SIGN TYPE: A-.125 ALUM
SIGN NUMBER: 30A EE

SIGN QTY: 1
SIGN SQFT: 9.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 2 GREEN
BACKGROUND 2:
ATTACH TO: B.7
SUPPORT QTY/TYPE: 2 - BEAMS

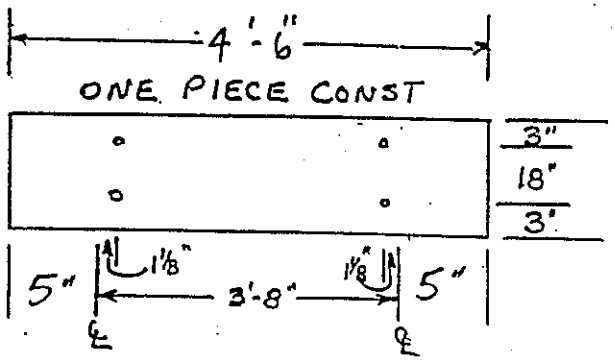
WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW)								
							*****	*****	*****	*****	*****	*****	*****	*****	*****
4-	6.000 X	2-			GE	H	24.0								

NO Z-BARS OR BEAMS

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	4
4205202040	5/16 SS SPLT LOCKWASHER	4
4205601095	5/16 FBR FW 3/4X11/32X062	4
4305201030	5/16 SS HEX NUT DOMESTIC	4



3/8"ϕ holes

(PART QUANTITIES AND FOOTAGE ARE PER SIGN)

JOB # 34407 STATE MO
SHEET NBR: E 9
SIGN TYPE: A-.125 ALUM
SIGN NUMBER: 54

SIGN QTY: 1
SIGN SQFT: 35.00
BACK: BLACK
CORNER: SQUARE

BACKGROUND 1: E/G 5- GREEN
BACKGROUND 2: -
ATTACH TO:
SUPPORT QTY/TYPE: 2 - BEAMS

WIND ZONE	WIDTH FT IN	HEIGHT FT IN	BREAK 1	BREAK 2	MT	DIR	PANEL WIDTHS IN INCHES AND 8THS (LEFT TO RIGHT - BACK VIEW)								
							*****	*****	*****	*****	*****	*****	*****	*****	*****
	7-	X 5-			GM	H	60.0								

PART	DESCRIPTION	QTY	LENGTH(IN)

BEAM AND Z-BAR:

SPACING IN INCHES ( )
***** ***** ***** ***** ***** ***** *****

STIFFNER & BOLTS:

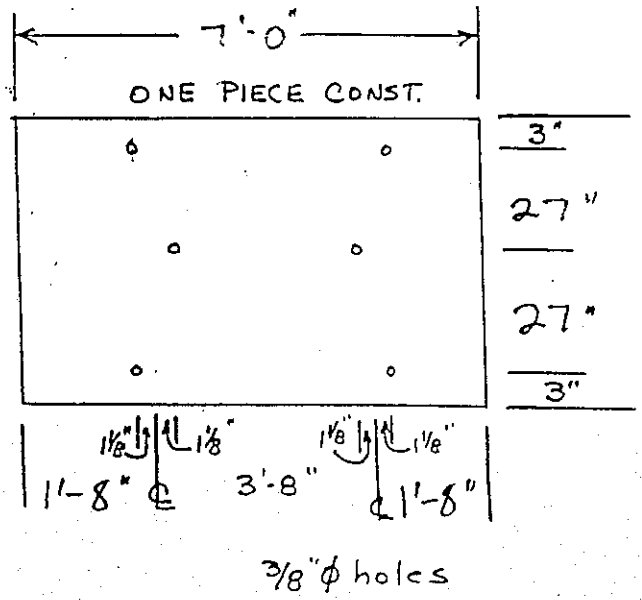
HOLE SPACING IN INCHES

NO STIFFNER RECORD FOUND

OTHER PARTS:

PARTS TO BE PACKED:

4005201080	5/16X1 1/4 SS HH CS DOM	6
4205202040	5/16 SS SPLT LOCKWASHER	6
4205601095	5/16 FIBR FW 3/4X11/32X062	6
4305201030	5/16 SS HEX NUT DOMESTIC	6



JOB NUMBER: 34407 MO

* - SIGN BREAKS

SIGN QTY	SHEET	SIGN SIZE WDTH X HGHT	SGN TYP	FIN	COLOR	F B	D I R	COLOR BREAK	CNRR	PANEL LENGTH	SL WDTH1	QTY	SL WDTH2	QTY	SL WDTH3	QTY	SL WDTH4	QTY
05125000		125 5052H38 ALUM																
1	B 6	7.50 X 3.50 A	E/G		GREEN	PB	H		SQUARE	7.50 /	42"	1 ea /			/		/	
1	B 5	7.50 X 3.50 A	E/G		GREEN	PB	H		SQUARE	7.50 /	42"	1 ea /			/		/	
		TOTAL SIGN SQFT:			52.50							52.50 SQ 15.00 LF	.00 SQ .00 LF		.00 SQ .00 LF		.00 SQ .00 LF	
1	B 9	7.00 X 5.00 A	E/G		GREEN	PB	H		SQUARE	7.00 /	30"	2 ea /			/		/	
1	B 7	6.00 X 5.00 A	E/G		GREEN	PB	H		SQUARE	6.00 /	30"	2 ea /			/		/	
1	B 3	6.00 X 5.00 A	E/G		GREEN	PB	H		SQUARE	6.00 /	30"	2 ea /			/		/	
1	B 1	6.00 X 5.00 A	E/G		GREEN	PB	H		SQUARE	6.00 /	30"	2 ea /			/		/	
		TOTAL SIGN SQFT:			125.00							125.00 SQ 50.00 LF	.00 SQ .00 LF		.00 SQ .00 LF		.00 SQ .00 LF	
1	B 8	4.50 X 2.00 A	E/G		GREEN	PB	H		SQUARE	4.50 /	24"	1 ea /			/		/	
1	B 4	4.50 X 2.00 A	E/G		GREEN	PB	H		SQUARE	4.50 /	24"	1 ea /			/		/	
1	B 2	4.50 X 2.00 A	E/G		GREEN	PB	H		SQUARE	4.50 /	24"	1 ea /			/		/	
		TOTAL SIGN SQFT:			27.00							27.00 SQ 13.50 LF	.00 SQ .00 LF		.00 SQ .00 LF		.00 SQ .00 LF	

JOB NUMBER‡ 34407 MO

INCHES FOR PARTIAL FEET

.16 = 2"	.41 = 5"	.58 = 7"	.83 = 10"
.25 = 3"	.42 = 5"	.66 = 8"	.91 = 11"
.34 = 4"	.50 = 6"	.75 = 9"	

MATCHING / NON-MATCHING

	FINISH	COLOR	SIZE	LF	SF
NONMATCHING	E/G	GREEN	42	15.00	52.50
NONMATCHING	E/G	GREEN	30	50.00	125.00
NONMATCHING	E/G	GREEN	24	13.50	27.00

INTERSTATE HIGHWAY SIGN CORP.
7415 LINDSEY ROAD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

JOB NUMBER: 34407

DEMOUNTS

BOOK 2

PROJECT NUMBER: J6U1047D

COUNTY: ST. LOUIS

CUSTOMER: 810 D & S FENCING CO.,INC.

P98098

DRAWN BY: BRIAN

SHEET #: 1-2

DATE: 4/16/99

CHECKED FOR SUBMITTAL: 4-16-99 BB

CHECKED FOR BOOKS: 4-16-99 BB

CHECKED FOR MATERIAL: 4-16-99 BB

LIST BELOW ANY REVISION MADE TO THE ORIGINAL DRAWINGS.

ITEM NUMBER	REVISION	DRAWINGS BY - DATE	MATERIALS BY - DATE	CUTTING LIST BY - DATE

GENERAL NOTES
INTERSTATE HIGHWAY SIGN COMPANY

Horizontal Spacing -	Inches and Eighths i.e. 8.6 = 8 3/4" or Millimeters i.e. 300mm=12"
Letter Spacing-	Width of Character plus space to the left edge of following Character. The last Character is Character width only.
Horizontal Margins-	(Edge of sign to Character Can be found Prior to and Following Character spacing on each line.
Cumulative Spacing-	Dimensions represent distance from the edge of the sign to the following character or space.

Background Types

B.E.	Baked Enamel
D.G.	Diamond Grade
E/G	Engineering Grade
H/A	Heat Activated
H/I	High Intensity
P.E.	Porcelain Enamel
P/S	Pressure Sensitive
PVF-2	Thermosetting Polyvinylidene
S/Cal	Non-Reflective Sheeting
S E/G	Super Engineering Grade
SHP	Stimsonite High Performance
T.P.	Thermosetting Polyester
VIP	Type Variation of Diamond Grade

Legend Types

CAP	Capitals
L.C.	Lower Case
U.C.	Upper Case
REV	Reverse Silk Screen Process
S/S	Silk Screen Process
L-2	Direct Applied - Non Reflective
L-3	Direct Applied - Reflective
L-4	Demountable Flat Frame - Reflective
L-5	Demountable Flat Frame - Non Reflective
L-6	Embossed Aluminum Frames with Reflector Buttons
L-7	Embossed Aluminum Frames - Non Reflective
L-8	Computer Cut Legend
L-9	EC Film Faces

Mountings

** Field Drill	No Mounting Holes drilled or Bars attached
GM	Ground Mount
GE	Ground Mounted Exit Panel
OH	Overhead Mount
OE	Overhead Mounted Exit Panel
OT	Other Mount - Special
OS	Overhead Special
GS	Ground Mount Special
SP	Special

JOB: 34407 PROJECT: J6U1047D
STATE: MO COUNTY: ST. LOUIS
PO #: 98098 CUSTOMER: D & S FENCING CO.,INC.

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, ARKANSAS 72206 DRAWN BY: BRIAN

	SQFT	SHAPE ALUM ALLOY	FIN COLR	MATERIAL FINISH COLOR	SERIES SIZE TYPE	REV/SLK COLOR 1 COLOR 2	BORW CORR MARG	S/L	CNRR	PUNCH
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 40										
DESCRIPTION: U.S./40		L-3			U		.000			
PRE/SUF: 40										
SHEET NBR: A13										
TOTAL QTY: 1										
PACK & SHIP:										
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 61										
DESCRIPTION: U.S./61		L-3			U		.000			
PRE/SUF: 40										
SHEET NBR: A13										
TOTAL QTY: 1										
PACK & SHIP:										
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 40										
DESCRIPTION: U.S./40		L-3			U		.000			
PRE/SUF: 41										
SHEET NBR: A14										
TOTAL QTY: 1										
PACK & SHIP:										
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 61										
DESCRIPTION: U.S./61		L-3			U		.000			
PRE/SUF: 41										
SHEET NBR: A14										
TOTAL QTY: 1										
PACK & SHIP:										
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 40										
DESCRIPTION: U.S./40		L-3			U		.000			
PRE/SUF: 42										
SHEET NBR: A15										
TOTAL QTY: 1										
PACK & SHIP:										

JOB: 34407 PROJECT: J6U1047D
STATE: MO COUNTY: ST. LOUIS
PO #: 98098 CUSTOMER: D & S FENCING CO.,INC.

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY ROAD
LITTLE ROCK, ARKANSAS 72206 DRAWN BY: BRIAN

	SQFT	SHAPE ALUM ALLOY	FIN COLR	MATERIAL FINISH COLOR	SERIES SIZE TYPE	REV/SLK COLOR 1 COLOR 2	BORW CORR MARG	S/L	CNRR	PUNCH
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 61										
DESCRIPTION: U.S.261		L-3			U		.000			
PRE/SUF: 42										
SHEET NBR: A15										
TOTAL QTY: 1										
PACK & SHIP:										
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 40										
DESCRIPTION: U.S.240		L-3			U		.000			
PRE/SUF: 43										
SHEET NBR: A16										
TOTAL QTY: 1										
PACK & SHIP:										
ST/SIGN#: MO M1-4D	4.000	US	VIP		D	S/S	.000	24		L-3
WIDTH X HGHT: 24.00 X 24.00		L-3	WHT		12.00	BLK	.000			
COPY: 61										
DESCRIPTION: U.S.261		L-3			U		.000			
PRE/SUF: 43										
SHEET NBR: A16										
TOTAL QTY: 1										
PACK & SHIP:										

INTERSTATE HIGHWAY SIGN CORP.
7415 LINDSEY ROAD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

JOB NUMBER: 34407

EXTRUSIONS

BOOK 2

PROJECT NUMBER: J6U1047D

COUNTY: ST. LOUIS

CUSTOMER: 810 D & S FENCING CO.,INC.

P98098

DRAWN BY: BRIAN

SHEET #: A1-A16

DATE: 4/16/99

CHECKED FOR SUBMITTAL: 4-16-99 BHB

CHECKED FOR BOOKS: 4-16-99 BHB

CHECKED FOR MATERIAL: 4-16-99 BHB

LIST BELOW ANY REVISION MADE TO THE ORIGINAL DRAWINGS.

ITEM NUMBER	REVISION	DRAWINGS BY - DATE	MATERIALS BY - DATE	CUTTING LIST BY - DATE

GENERAL NOTES
INTERSTATE HIGHWAY SIGN COMPANY

Horizontal Spacing -	Inches and Eighths i.e. 8.6 = 8 3/4" or Millimeters i.e. 300mm=12"
Letter Spacing-	Width of Character plus space to the left edge of following Character. The last Character is Character width only.
Horizontal Margins-	(Edge of sign to Character Can be found Prior to and Following Character spacing on each line.
Cumulative Spacing-	Dimensions represent distance from the edge of the sign to the following character or space.

Background Types

B.E.	Baked Enamel
D.G.	Diamond Grade
E/G	Engineering Grade
H/A	Heat Activated
H/I	High Intensity
P.E.	Porcelain Enamel
P/S	Pressure Sensitive
PVF-2	Thermosetting Polyvinylidene
S/Cal	Non-Reflective Sheeting
S E/G	Super Engineering Grade
SHP	Stimsonite High Performance
T.P.	Thermosetting Polyester
VIP	Type Variation of Diamond Grade

Legend Types

CAP	Capitals
L.C.	Lower Case
U.C.	Upper Case
REV	Reverse Silk Screen Process
S/S	Silk Screen Process
L-2	Direct Applied - Non Reflective
L-3	Direct Applied - Reflective
L-4	Demountable Flat Frame - Reflective
L-5	Demountable Flat Frame - Non Reflective
L-6	Embossed Aluminum Frames with Reflector Buttons
L-7	Embossed Aluminum Frames - Non Reflective
L-8	Computer Cut Legend
L-9	EC Film Faces

Mountings

** Field Drill	No Mounting Holes drilled or Bars attached
GM	Ground Mount
GE	Ground Mounted Exit Panel
OH	Overhead Mount
OE	Overhead Mounted Exit Panel
OT	Other Mount - Special
OS	Overhead Special
GS	Ground Mount Special
SP	Special

MISSOURI
Guide Sign Specification Sheet

The following made by Glenn on 4-2-98 in accordance with the Standard Specifications, Edition 1996.

The following was also compared to the Special Provisions for Job 34407 on 4-16-99 by Brian.

1) S/L Type	-	Pressure sensitive.
2) S/L Splices	-	Extrusions- Manufacturer's rolled overlap splices only- no more than one per panel.
	-	Flat sheet- No splices except on signs where the smallest dimension is greater than the largest available width of reflective sheeting. Only one vertical overlap splice approximately 1/4" wide will be acceptable then.
3) Clear Coat	-	Not recommended by manufacturer.
4) Edge Seal	-	Not recommended by manufacturer.
5) Metal Treatment	-	Cleaned, etched, and given a light alodine coating.

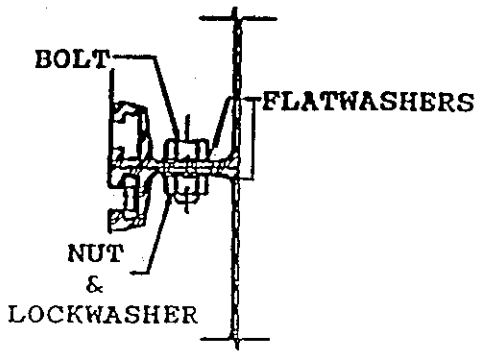
MISSOURI

EXTRUSION FABRICATION TYPICALS

JOB# 34407

DATE 4-16-99

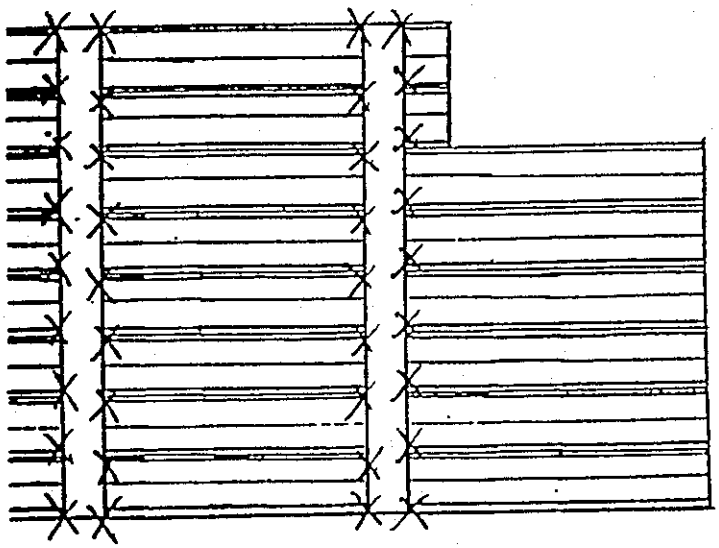
SIGN DESIGNER Brian



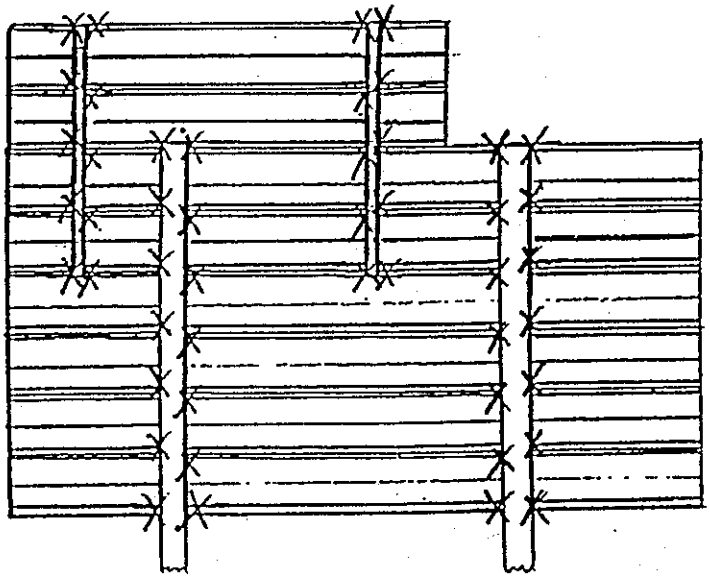
Panels connect on 12" centers with 1 ea. 3/8"x1" HH bolt 2024-T4 Bright Fin. part#4006101025, 1 ea. 3/8" Hex nut 6061-T6 Bright Fin. part#4306101040, 2 ea. 7/16"ID X 1" OD x .091 flatwasher ALCAD 2024-T4 part#4206101040, 1 ea. 3/8" lockwasher etched 7075-T6 part# 4206102040.

Post clips assemble with 1 ea. 3/8" x 1-3/4" rectangular HD bolt 2024-T4 part#4006102145, 1 ea. 7/16" ID x 1" OD x .091 flatwasher 2024-T4 ALCAD part# 4206101040, 1 ea. 3/8" hex locknut Bright Fin. 2017-T4 part#4306102025, 1 ea. post clip casting 356-T6 part# 4701001005.

X= Denotes Post Clip Location



Overhead Mounted

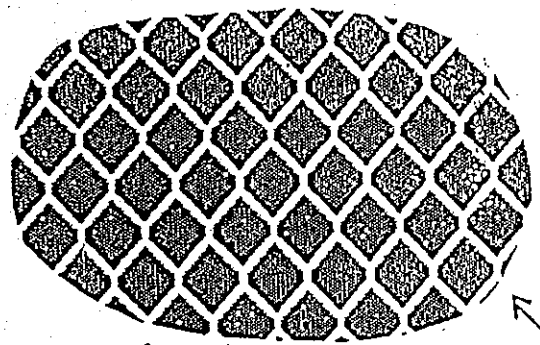


Ground Mounted

Baked Enamel Edge-Molding to match color of sign face. Attaches to sign with 2 ea. 3/16" S.S. Screws Part#4003203008. #19 Drill Bit

Demounts and Overlays attach with 3/16 Aluminum Rivets, Part# 4406101010.

RSP 1-9-97

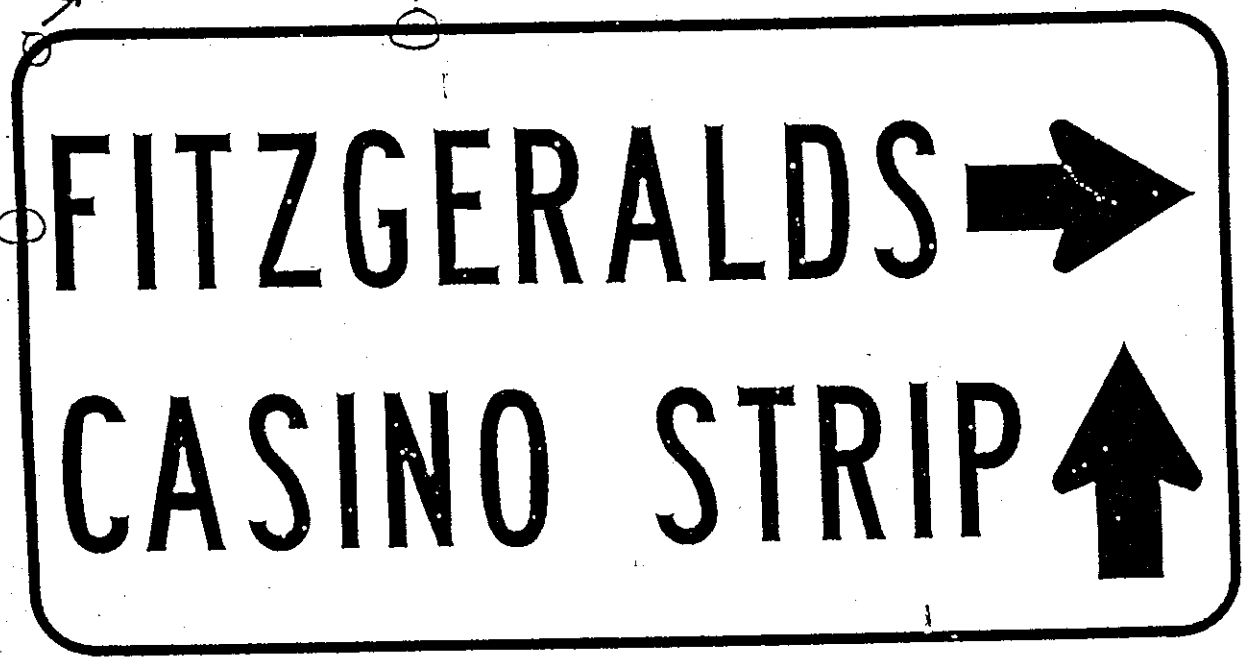


VIP Legend Alignment
or
DIAMOND GRADE

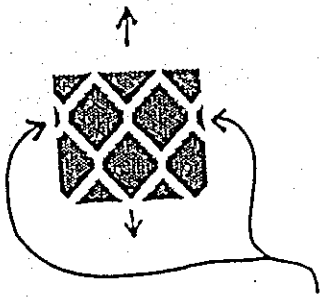
* RAINLAP NOT ALLOWED ON VIP or D.G. SHEETING BORDER & RADUIS. (BUTT SPLICE ONLY!)

* ARROWS DO NOT PULL DIRECTION ON LEGEND LIST

* MANUAL TAKE-OFF IS REQUIRED for Arrows showing the direction and angle.



DIAMOND GRADE/
or VIP Sheeting cell connecting lines should always run vertical (up/down) as illustrated.



JOB# 34407 DESIGNER Brian

DATE# 4-16-99

rev. 8-26-96 RH
7-3-96 DW

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 1A INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 1 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 5-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 80 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 161.00

OVERALL SIZE
WIDTH: 23-
HEIGHT: 7-

BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 7-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

Chesterfield
Commons Crossing
1 MILE

10 10
10 20
10 36
12 52
12 64
10 74
10 84

COPY SIZE	COPY LETTER	C	h	e	s	t	e	r	f	i	e	l	d	
16.00 UC	LET.SPACE	63.4	18.0	15.0	13.4	13.2	11.5	15.1	10.0	11.3	7.7	15.1	7.7	10.2	63.4
12.00 LC	CUM.SPACE	63.4	81.4	96.4	110.0	123.2	134.7	150.0	160.0	171.3	179.2	194.3	202.2	212.4	276.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	C	o	m	m	o	n	s		C	r	o	s	s
16.00 UC	LET.SPACE	18.0	17.0	15.3	23.0	21.6	15.3	14.6	10.1	18.1	18.0	10.1	13.5	13.2	15.0
12.00 LC	CUM.SPACE	18.0	35.0	50.3	73.3	95.1	110.4	125.2	135.3	153.4	171.4	181.5	195.2	208.4	223.4

	i	n	g	
	9.1	15.1	10.2	18.0
	232.5	247.6	258.0	276.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	1	M	I	L	E	
15.00 UC	LET.SPACE	108.3	5.0	15.0	14.4	7.2	10.1	7.3	108.3
10.00 UC	CUM.SPACE	108.3	113.3	128.3	142.7	150.1	160.2	167.5	276.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 1A EP

STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 2

PO #: 98096 CUSTOMER: 000810 OE SUPPORTS: 2-BEAMS

ITEM#: 903-50.11 D & S FENCING CO.,INC.

ATTACH: A 1 BACK: Black WIND ZONE: POST CLIPS: 12 PER SIGN

BOOK#: 02

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: EXTRUSION

SQFT: 15.00

OVERALL SIZE BACKGROUND 1: 2-

WIDTH: 7-- 6.000 TYPE: H/I

HEIGHT: 2-- COLOR: GREEN

BORDER 1: L-3 VIP

BORDER WIDTH: 1.00 COLOR: WHITE

RADII: 3.00 BACKGROUND 2:

QTY: 4 TYPE:

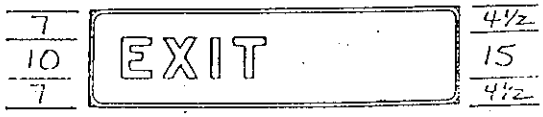
EXTRA: COLOR:

CORNER RADII: SQUARE BORDER 2:

COLOR:

ROUTE MARKER:

DRAWN BY: BRIAN



COPY SIZE	COPY LETTER	E	X	I	T	1	7		
10.00 UC	LET.SPACE	11.5	9.7	12.1	5.2	7.3	10.0	10.2	11.7	11.5
15.00 UC	CUM.SPACE	11.5	21.4	33.5	38.7	46.2	56.2	66.4	78.3	90.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS

---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

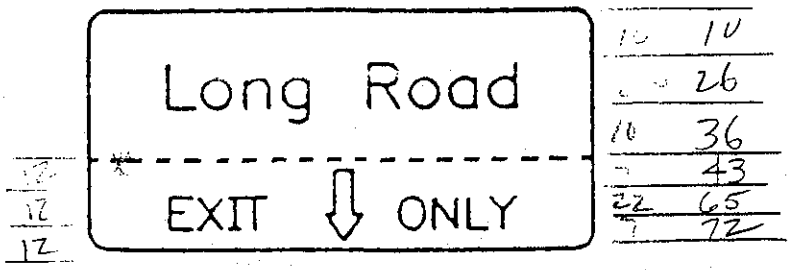
JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 5A INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 3 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 3-BEAMS LITTLE ROCK, ARKANSAS 72206
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 42 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 84.00

OVERALL SIZE
WIDTH: 14-
HEIGHT: 6-
BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 3-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2: 3-
TYPE: H/I
COLOR: YELLOW
BORDER 2: L-3 VIP
COLOR: WHITE

ROUTE MARKER:
DRAWN BY: BRIAN



* NO BORDER

COPY SIZE	COPY LETTER	L	o	n	g		R	o	a	d	
16.00 UC	LET.SPACE	18.7	15.1	15.3	15.1	10.2	18.1	16.7	14.0	15.0	10.2	19.0
12.00 LC	CUM.SPACE	18.7	34.0	49.3	64.4	74.6	92.7	109.6	123.6	138.6	149.0	168.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	E	X	I	T	@	)	@	O	N	L	Y	
12.00 UC	LET.SPACE	16.5	11.2	12.6	4.4	8.7	9.0	32.0	9.0	13.0	12.5	9.5	12.0	16.6
	CUM.SPACE	16.5	27.7	40.5	45.1	54.0	63.0	95.0	104.0	117.0	129.5	139.2	151.2	168.0

SERIES: E TYPE: L-2 FINISH: S/CAL COLOR: BLACK
ARROWS: 32"X 22" B11 ANGLE DEGREE: 1 270 QTY: 1

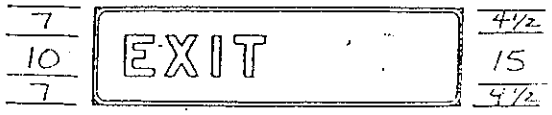
SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J8U1047D SIGN NUMBER: 5A EP INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 4 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 OE SUPPORTS: 2-BEAMS LITTLE ROCK, ARKANSAS 72206
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: A 3 BACK: Black WIND ZONE: POST CLIPS: 12 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 15.00

OVERALL SIZE BACKGROUND 1: 2-
WIDTH: 7- 6.000 TYPE: H/I
HEIGHT: 2- COLOR: GREEN
BORDER 1: L-3 VIP
BORDER WIDTH: 1.00 COLOR: WHITE
RADII: 3.00 BACKGROUND 2:
QTY: 4 TYPE:
EXTRA: COLOR:
CORNER RADII: SQUARE BORDER 2:
COLOR:
ROUTE MARKER:
DRAWN BY: BRIAN



Sign attaches to Sheet # A3
top right in the field

COPY SIZE	COPY LETTER	E	X	I	T		1	7	
10.00 UC	LET.SPACE	11.5	9.7	12.1	5.2	7.3	10.0	10.2	11.7	11.5
15.00 UC	CUM.SPACE	11.5	21.4	33.5	38.7	46.2	56.2	66.4	78.3	90.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 6A INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 5 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 6-BEAMS LITTLE ROCK, ARKANSAS 72206
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 84 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 156.00

OVERALL SIZE
WIDTH: 26-
HEIGHT: 6-
BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 6-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	C	h	e	s	t	e	r	f	i	e	l	d	
16.00 UC	LET.SPACE	61.4	18.0	15.0	13.4	13.2	11.5	15.1	10.0	11.3	7.7	15.1	7.7	10.2	101.4
12.00 LC	CUM.SPACE	61.4	79.4	94.4	108.0	121.2	132.7	148.0	158.0	169.3	177.2	192.3	200.2	210.4	312.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	C	o	m	m	o	n	s		C	r	o	s	s
16.00 UC	LET.SPACE	16.0	17.0	15.3	23.0	21.6	15.3	14.6	10.1	18.1	18.0	10.1	13.5	13.2	15.0
12.00 LC	CUM.SPACE	16.0	33.0	48.3	71.3	93.1	108.4	123.2	133.3	151.4	169.4	179.5	193.2	206.4	221.4

	i	n	g	@	)
	9.1	15.1	10.2	12.0	28.0	16.0
	230.5	245.6	256.0	268.0	296.0	312.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: 22.25X35.62 B10 ANGLE DEGREE: 1 045 QTY: 1

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

Chesterfield
Common's Crossing

30
42

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 6A EP

STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 6

PO #: 98098 CUSTOMER: 000810 OE SUPPORTS: 2-BEAMS

ITEM#: 903-50.11 D & S FENCING CO.,INC.

ATTACH: A 5 BACK: BLACK WIND ZONE: POST CLIPS: 12 PER SIGN

BOOK#: 02

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: EXTRUSION

SQFT: 15.00

OVERALL SIZE BACKGROUND 1: 2-

WIDTH: 7- 6.000 TYPE: H/I

HEIGHT: 2- COLOR: GREEN

BORDER 1: L-3 VIP

BORDER WIDTH: 1.00 COLOR: WHITE

RADII: 3.00 BACKGROUND 2:

QTY: 4 TYPE:

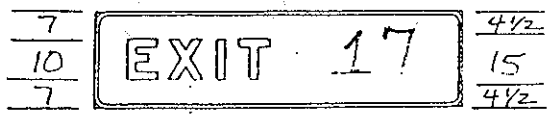
EXTRA: COLOR:

CORNER RADII: SQUARE BORDER 2:

COLOR:

ROUTE MARKER:

DRAWN BY: BRIAN



Sign attaches to sheet #A5 top right in the field

COPY SIZE	COPY LETTER	E	X	I	T		1	7	
10.00 UC	LET.SPACE	11.5	9.7	12.1	5.2	7.3	10.0	10.2	11.7	11.5
15.00 UC	CUM.SPACE	11.5	21.4	33.5	39.7	46.2	56.2	66.4	78.3	90.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS

———————— COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 8 INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 7 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 GM SUPPORTS: 2-BEAMS LITTLE ROCK, ARKANSAS 72206
ITEM#: 903-50.10 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 32 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 129.50

OVERALL SIZE
WIDTH: 18- 6.000
HEIGHT: 7-
BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 7-
TYPE: E/G
COLOR: BROWN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

Spirit of St Louis
Airport
EXIT 16

10¾
24⅛
34⅞
47½
60¾
76¾

COPY SIZE	COPY LETTER	S	p	i	r	i	t		o	f		S	t
13.33 UC	LET.SPACE	14.2	14.7	12.4	7.5	9.5	6.2	6.5	15.1	11.3	5.4	15.1	13.4	6.5	15.1
10.00 LC	CUM.SPACE	14.2	29.1	41.5	49.2	58.7	65.1	71.6	86.7	98.2	103.6	118.7	132.3	139.0	154.1

	L	o	u	i	s
LET.SPACE	12.4	12.6	13.5	6.2	8.4	14.2
CUM.SPACE	166.5	179.3	193.0	199.2	207.6	222.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	A	i	r	p	o	r	t	
13.33 UC	LET.SPACE	74.4	16.7	7.5	9.5	11.3	12.6	8.1	6.5	74.4
10.00 LC	CUM.SPACE	74.4	91.3	99.0	108.5	120.0	132.6	140.7	147.4	222.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	E	X	I	T		1	6	
10.00 UC	LET.SPACE	74.3	9.7	12.1	5.2	7.3	15.0	11.6	11.7	74.3
15.00 UC	CUM.SPACE	74.3	84.2	96.3	101.5	109.0	124.0	135.6	147.5	222.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 31C

STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 8

PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 6-BEAMS

ITEM#: 903-50.11 D & S FENCING CO.,INC.

ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 96 PER SIGN

BOOK#: 02

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: EXTRUSION

SQFT: 196.00

OVERALL SIZE
WIDTH: 28-
HEIGHT: 7-

BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 7-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	L	o	n	g		R	o	a	d		
16.00 UC	LET.SPACE	102.7	15.1	15.3	15.1	10.2	18.1	16.7	14.0	15.0	10.2	103.0
12.00 LC	CUM.SPACE	102.7	118.0	133.3	148.4	158.6	176.7	193.6	207.6	222.6	233.0	336.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	C	h	e	s	t	e	r	f	i	e	l	d	
16.00 UC	LET.SPACE	17.7	18.0	15.0	13.4	13.2	11.5	15.1	10.0	11.3	7.7	15.1	7.7	10.2	18.1
12.00 LC	CUM.SPACE	17.7	35.7	50.7	64.3	77.5	89.2	104.3	114.3	125.6	133.5	148.6	156.5	166.7	185.0
		A	i	r	p	o	r	t		R	d				
		20.2	9.1	11.4	13.6	15.3	9.6	8.0	18.1	16.7	10.2	18.0			
		205.2	214.3	225.7	239.5	255.0	264.6	272.6	290.7	307.6	318.0	336.0			

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	1	M	I	L	E	
15.00 UC	LET.SPACE	138.3	5.0	15.0	14.4	7.2	10.1	7.3	138.3
10.00 UC	CUM.SPACE	138.3	143.3	158.3	172.7	180.1	190.2	197.5	336.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES NOT TENTHS

Long Road
Chesterfield Airport Rd
1 MILE

10
16 26
36
46 52
64
74
84

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 31A INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A 9 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 6-BEAMS LITTLE ROCK, ARKANSAS 72206
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 84 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 156.00

OVERALL SIZE
WIDTH: 26-
HEIGHT: 6-
BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 6-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	C	h	e	s	t	e	r	f	i	e	l	d	
16.00 UC	LET.SPACE	61.4	18.0	15.0	13.4	13.2	11.5	15.1	10.0	11.3	7.7	15.1	7.7	10.2	101.4
12.00 LC	CUM.SPACE	61.4	79.4	94.4	108.0	121.2	132.7	148.0	158.0	169.3	177.2	192.3	200.2	210.4	312.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	C	o	m	m	o	n	s		C	r	o	s	s
16.00 UC	LET.SPACE	16.0	17.0	15.3	23.0	21.6	15.3	14.6	10.1	18.1	18.0	10.1	13.5	13.2	15.0
12.00 LC	CUM.SPACE	16.0	33.0	48.3	71.3	93.1	108.4	123.2	133.3	151.4	169.4	179.5	193.2	206.4	221.4

	i	n	g	@	)
	9.1	15.1	10.2	12.0	28.0	16.0
	230.5	245.6	256.0	268.0	296.0	312.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: 22.25X35.62 B10 ANGLE DEGREE: 1 045 QTY: 1

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

Chesterfield
Common's Crossing

4	12
6	36
12	42
12	58
14	72

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 31A EP

STATE: COUNTY: ST. LOUIS SHEET NUMBER: A10

PO #: 98098 CUSTOMER: 000810 OE SUPPORTS: 2-BEAMS

ITEM#: 903-50.11 D & S FENCING CO.,INC.

ATTACH: A 9 BACK: BLACK WIND ZONE: POST CLIPS: 12 PER SIGN

BOOK#: 02

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: EXTRUSION

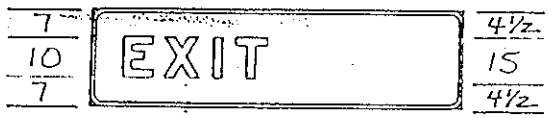
SQFT: 15.00

OVERALL SIZE
WIDTH: 7- 6.000
HEIGHT: 2-

BORDER WIDTH: 1.00
RADII: 3.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 2-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER:
DRAWN BY: BRIAN



sign attaches to sheet # A9
top right in the field

COPY SIZE	COPY LETTER	E	X	I	T		1	7	
10.00 UC	LET.SPACE	11.5	9.7	12.1	5.2	7.3	10.0	10.2	11.7	11.5
15.00 UC	CUM.SPACE	11.5	21.4	33.5	38.7	46.2	56.2	66.4	78.3	90.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 36A

STATE: COUNTY: ST. LOUIS SHEET NUMBER: A11

PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 5-BEAMS

ITEM#: 903-50.11 D & S FENCING CO.,INC.

ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 80 PER SIGN

BOOK#: 02

INTERSTATE HIGHWAY SIGN CO.
7415 LINDSEY RD
LITTLE ROCK, ARKANSAS 72206
(501-490-4242)

QUAN.REQD: 1 SIGN TYPE: EXTRUSION

SQFT: 161.00

OVERALL SIZE
WIDTH: 23-
HEIGHT: 7-

BORDER WIDTH: 2.00
RADII: 12.00
QTY: 4
EXTRA:
CORNER RADII: SQUARE

BACKGROUND 1: 7-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

Chesterfield
Commons Crossing
1 MILE

0
30
36
16 52
64
74
84

ROUTE MARKER:
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	C	h	e	s	t	e	r	f	i	e	l	d	
16.00 UC	LET.SPACE	63.4	18.0	15.0	13.4	13.2	11.5	15.1	10.0	11.3	7.7	15.1	7.7	10.2	63.4
12.00 LC	CUM.SPACE	63.4	81.4	96.4	110.0	123.2	134.7	150.0	160.0	171.3	179.2	194.3	202.2	212.4	276.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	C	o	m	m	o	n	s		C	r	o	s	s
16.00 UC	LET.SPACE	18.0	17.0	15.3	23.0	21.6	15.3	14.6	10.1	18.1	18.0	10.1	13.5	13.2	15.0
12.00 LC	CUM.SPACE	18.0	35.0	50.3	73.3	95.1	110.4	125.2	135.3	153.4	171.4	181.5	195.2	208.4	223.4
		i	n	g											
		9.1	15.1	10.2	18.0										
		232.5	247.6	258.0	276.0										

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE	COPY LETTER	1	M	I	L	E	
15.00 UC	LET.SPACE	108.3	5.0	15.0	14.4	7.2	10.1	7.3	108.3
10.00 UC	CUM.SPACE	108.3	113.3	128.3	142.7	150.1	160.2	167.5	276.0

SERIES: E-DG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/16/99 10:21:41 ::EN075RRA::

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 36A EP INTERSTATE HIGHWAY SIGN CO.
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A12 7415 LINDSEY RD
PO #: 98098 CUSTOMER: 000810 OE SUPPORTS: 2-BEAMS LITTLE ROCK, ARKANSAS 72206
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: A11 BACK: BLACK WIND ZONE: POST CLIPS: 12 PER SIGN
BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 15.00

OVERALL SIZE BACKGROUND 1: 2-
WIDTH: 7- 6.000 TYPE: H/I
HEIGHT: 2- COLOR: GREEN
BORDER 1: L-3 VIP
BORDER WIDTH: 1.00 COLOR: WHITE
RADII: 3.00 BACKGROUND 2:
QTY: 4 TYPE:
EXTRA: COLOR:
CORNER RADII: SQUARE BORDER 2:
COLOR:
ROUTE MARKER:
DRAWN BY: BRIAN

sign attaches to sheet # A11
top right in the field

COPY SIZE	COPY LETTER	E	X	I	T		1	7	
10.00 UC	LET.SPACE	11.5	9.7	12.1	5.2	7.3	10.0	10.2	11.7	11.5
15.00 UC	CUM.SPACE	11.5	21.4	33.5	38.7	46.2	56.2	66.4	78.3	90.0

SERIES: E-IG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS

4/29/99 15:12:59 ::EN075RR3:

JOB: 34407 PROJECT: J&U1047D SIGN NUMBER: 40 INTERSTATE HIGHWAY SIGN CO
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A13 7415 LINDSEY RD
15:12:59 PO #: 98096 CUSTOMER: 000810 OH SUPPORTS: 4-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: Black WIND ZONE: POST CLIPS: 48 PER SIGN

BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 85.00

OVERALL SIZE
WIDTH: 17-
HEIGHT: 5-
BORDER WIDTH: 1.00
RADII: 6.00
QTY: 4
EXTRA: 17-
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

see following sheets for detailed layouts.

ROUTE MARKER: US40/US61
DRAWN BY: BRIAN

COPY SIZE COPY LETTER Y Y
8.00 UC LET.SPACE 14.6 16.7 140.6 16.7 14.6
CUM.SPACE 14.6 31.5 172.3 189.2 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: DIAGRAMATIC ANGLE DEGREE: 1.000 QTY: 2

COPY SIZE COPY LETTER O N L Y O N L Y
8.00 UC LET.SPACE 7.3 8.5 5.4 6.4 8.0 126.0 8.5 8.4 6.4 8.0 7.3
CUM.SPACE 7.3 15.8 21.2 27.6 35.6 161.6 170.1 178.5 184.9 192.9 200.2
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER * @ *
8.00 UC LET.SPACE 90.0 24.0 15.0 24.0 51.0
6.00 UC CUM.SPACE 90.0 114.0 129.0 153.0 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER E A S T
8.00 UC LET.SPACE 89.5 7.0 7.2 6.0 4.3 89.6
6.00 UC CUM.SPACE 89.5 96.5 103.7 109.7 114.2 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER S S U T H
8.00 UC LET.SPACE 125.5 8.0 [illegible] 6.0 5.5 4.6 47.[illegible]
6.00 UC CUM.SPACE 125.5 133.5 140.1 146.1 151.6 156.4 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

4/29/99 15:12:59 ::EN075RR3:

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 40 INTERSTATE HIGHWAY SIGN CO
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A13 7415 LINDSEY RD
15:12:59 PO #: 98098 CUSTOMER: 000810 OH SUPPORTS: 4-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: Black WIND ZONE: POST CLIPS: 48 PER SIGN

BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: [illegible]

OVERALL SIZE BACKGROUND 1: 5-
WIDTH: 17- TYPE: H/I
HEIGHT: 5- COLOR: GREEN
BORDER 1: L-3 VIP
BORDER WIDTH: 1.00 COLOR: WHITE
RADII: 6.00 BACKGROUND 2:
QTY: 4 TYPE:
EXTRA: 17- COLOR:
CORNER RADII: SQUARE BORDER 2:
COLOR:

cont.

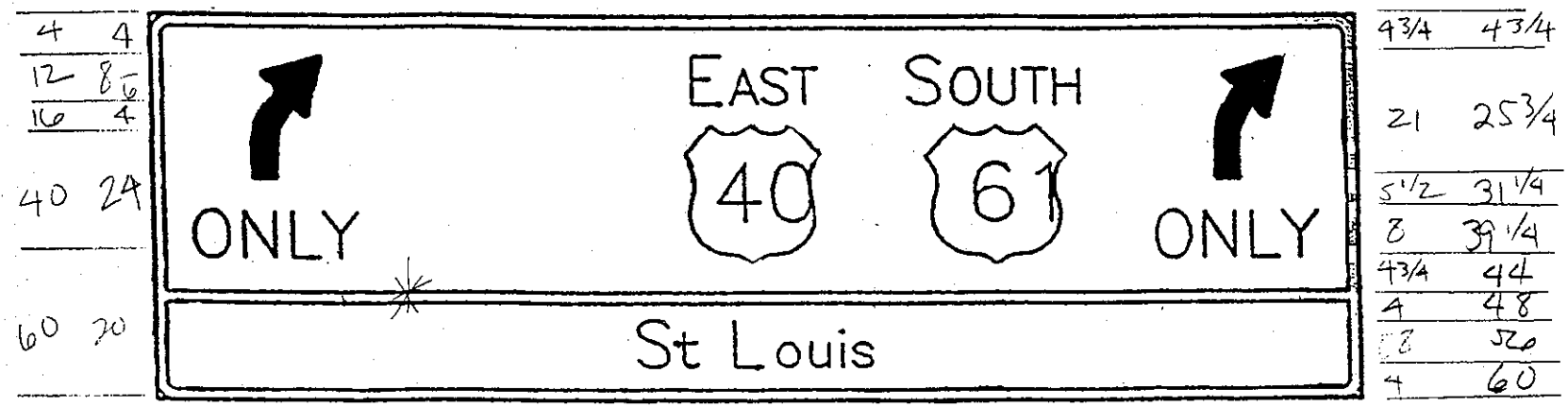
ROUTE MARKER: US40/US61
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER		S	I		L	O	U	I	S	
8.00 UC	LET.SPACE	75.3	8.0	4.0	9.0	7.4	7.6	8.0	3.6	5.1	75.4
6.00 LC	CUM.SPACE	75.3	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	128.4	204.0

SERIES: E-DG TYPE: [illegible] FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS TO INCHES AND EIGHTHS
* REPRESENTS SPECIAL CHARACTER @ REPRESENTS SPACE

34407 MO.
#40
A-13



* L-3 VIP WH [illegible]

4/30/99 5:42:53 :!EN075RK3:

JOB: 34407 PROJECT: J6U1047D SIGN NUMBER: 41 INTERSTATE HIGHWAY SIGN CO
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A14 7415 LINDSEY RD
5:42:53 PO #: 98098 CUSTOMER: 000810 ON SUPPORTS: 3-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 36 PER SIGN

ROOM#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 70.00

OVERALL SIZE
WIDTH: 14-
HEIGHT: 5-
BORDER WIDTH: 2.00
RADII: 6.00
QTY: 4
EXTRA: 14.00
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

See following sheets for detailed layouts.

ROUTE MARKER: US40/US61
DRAWN BY: BRIAN

COPY SIZE COPY LETTER E
8.00 UC LET.SPACE 14.6 [illegible] 134.3
CUM.SPACE 14.6 31.5 [illegible]
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE
GROUP: DIAGRAM#1: [illegible]

COPY SIZE COPY LETTER [illegible]
8.00 UC LET.SPACE 7.3 [illegible] [illegible] [illegible] 9.0 159.0
CUM.SPACE [illegible]
SERIES: E TYPE: [illegible] FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER [illegible] 0 [illegible]
8.00 UC LET.SPACE 94.5 24.0 [illegible] 24.0 7.3
CUM.SPACE 94.5 118.5 [illegible] 160.5 168.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER S [illegible] S !
8.00 UC LET.SPACE 94.2 7.0 [illegible] 6.0 4.3 49.1
6.00 UC CUM.SPACE 94.2 101.2 [illegible] 114.4 118.7 168.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER S O U T H
8.00 UC LET.SPACE 133.2 8.0 [illegible] 6.0 15.5 4.6 [illegible]
6.00 UC CUM.SPACE 133.2 141.2 [illegible] 173.6 159.7 164.1 168.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

4/30/99 5:42:53 ::EN075RR3::

JOB: 34407 PROJECT: J6U1047B SIGN NUMBER: 41 INTERSTATE HIGHWAY SIGN CO
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A14 7415 LINDSEY RD
5:42:53 PO #: 98098 CUSTOMER: 000610 OH SUPPORTS: 3-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 D & S FENCING CO., INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 36 PER SIGN

BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 70.00

OVERALL SIZE
WIDTH: 14-
HEIGHT: 5-
BORDER WIDTH: 2.00
RADII: 6.00
QTY: 4
EXTRA: 14.00
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

cont.

ROUTE MARKER: US40/US61
DRAWN BY: BRIAN

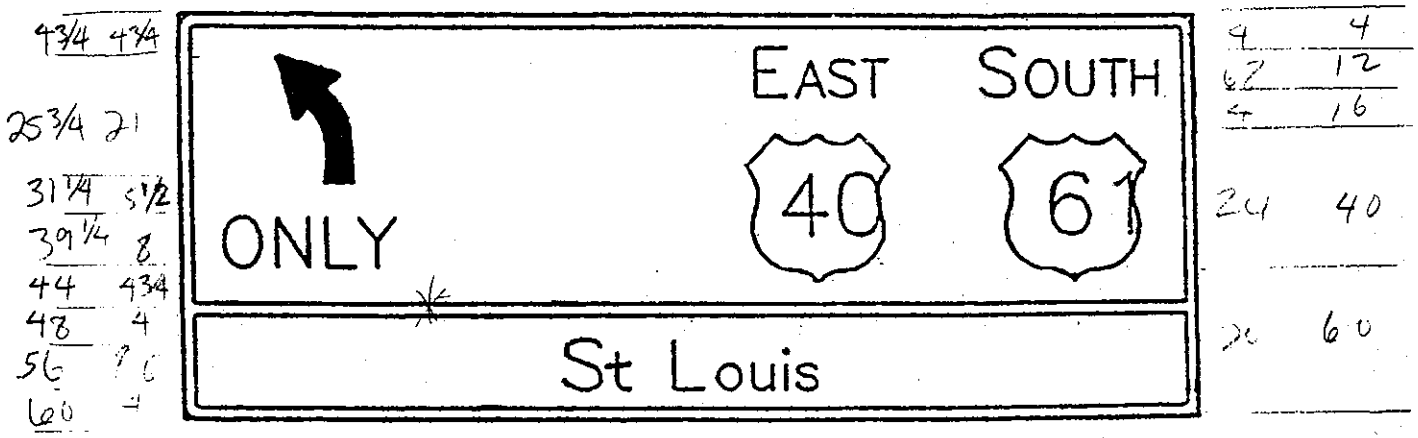
COPY SIZE	COPY LETTER	S	1		L	O	U	I	S	
8.00 UC	LET.SPACE	57.3	8.0	4.0	9.0	7.4	7.6	8.0	3.6	5.1	57.4
6.00 UC	CUM.SPACE	57.3	65.3	[illegible]	[illegible]	85.7	[illegible]	[illegible]	[illegible]	110.4	168.0

SERIES: E-UG TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS
* REPRESENTS SPECIAL CHARACTER @ REPRESENTS SPACE

34407 NO.
#41

A 14



x L-3 VLF [illegible] BOWDER

4/29/99 15:13:05 ::EN075RR3:

JOB: 34407 PROJECT: J010047B SIGN NUMBER: 42 INTERSTATE HIGHWAY SIGN CO
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A15 7415 LINDSEY RD
15:13:05 PO #: 98078 CUSTOMER: 004010 OH SUPPORTS: 4-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 D & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: Black WIND ZONE: POST CLIPS: 48 PER SIGN

BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 55.00

OVERALL SIZE
WIDTH: 17--
HEIGHT: 5--

BORDER WIDTH: 1.00
RADII: 6.00
QTY: 4
EXTRA: 17--
CORNER RADII: SQUARE

BACKGROUND 1: 5-
TYPE: H/I
COLOR: GREEN
BORDER 1: L-3 VIP
COLOR: WHITE
BACKGROUND 2:
TYPE:
COLOR:
BORDER 2:
COLOR:

ROUTE MARKER: US40/US61
DRAWN BY: BRIAN

See following sheets for detailed layouts.

COPY SIZE COPY LETTER
8.00 UC LET.SPACE 14.6 16.7 140.6 16.7 14.6
CUM.SPACE 14.6 31.3 171.9 188.6 203.2
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE
ARROWS: BLACKBOARD

COPY SIZE COPY LETTER 0 N L I N E S N I F
8.00 UC LET.SPACE 7.3 8.5 [illegible] 6.8 [illegible] 7.5 9.4 6.4 [illegible] 7.2
CUM.SPACE [illegible] 193.5 194.5 203.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER * 8 *
8.00 UC LET.SPACE 90.0 24.0 [illegible] 24.0 51.0
CUM.SPACE 90.0 114.0 [illegible] 153.0 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER W F S T
8.00 UC LET.SPACE 89.0 10.0 [illegible] 6.0 4.3 89.0
6.00 UC CUM.SPACE 89.0 99.0 [illegible] 110.5 115.8 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY SIZE COPY LETTER W O R T H
8.00 UC LET.SPACE 124.6 [illegible] [illegible] 6.0 [illegible] [illegible] [illegible]
6.00 UC CUM.SPACE 124.6 134.3 [illegible] 146.7 152.4 157.2 204.0
SERIES: E TYPE: L-3 FINISH: VIP COLOR: WHITE

4/29/99 15:13:05 ::EN075RR3:

JOB: 34407 PROJECT: J6U1047B SIGN NUMBER: 42 INTERSTATE HIGHWAY SIGN CO
STATE: COUNTY: ST. LOUIS SHEET NUMBER: A15 7415 LINDSEY RD
15:13:05 PO #: 98098 CUSTOMER: 000810 ON SUPPORTS: 4-BEAMS LITTLE ROCK, ARKANSAS 7220
ITEM#: 903-50.11 B & S FENCING CO.,INC. (501-490-4242)
ATTACH: BACK: BLACK WIND ZONE: POST CLIPS: 48 PER SIGN

BOOK#: 02

QUAN.REQD: 1 SIGN TYPE: EXTRUSION
SQFT: 85.00

OVERALL SIZE BACKGROUND 1: 5-
WIDTH: 17- TYPE: HVI
HEIGHT: 5- COLOR: GREEN
BORDER 1: L-3 VIP
BORDER WIDTH: 1.00 COLOR: WHITE
RADII: 6.00 BACKGROUND 2:
QTY: 4 TYPE:
EXTRA: 17- COLOR:
CORNER RADII: SQUARE BORDER 2:
COLOR:

cont.

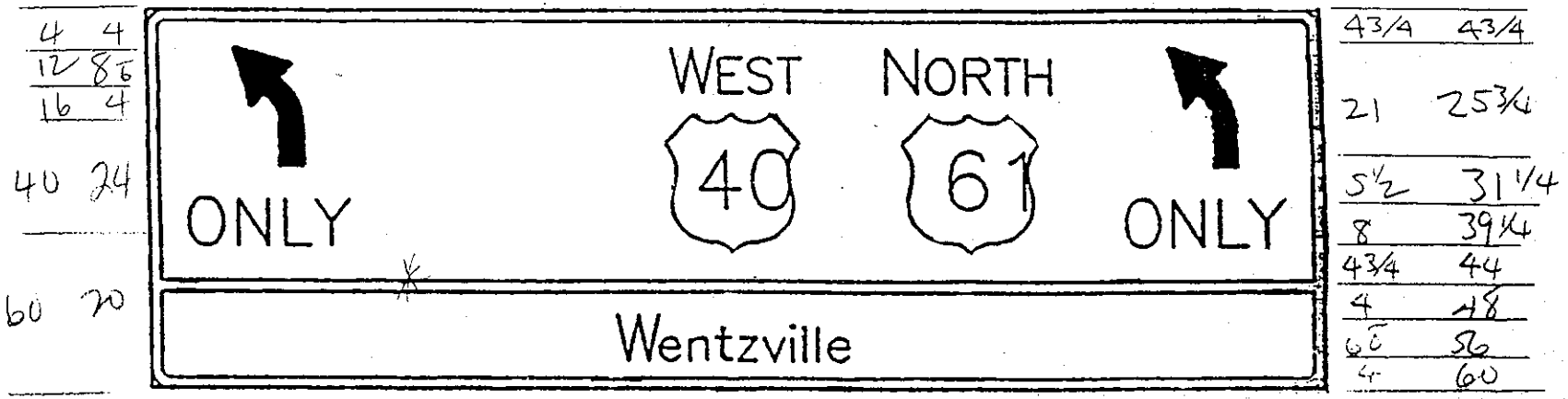
ROUTE MARKER: US40/US61
DRAWN BY: BRIAN

COPY SIZE	COPY LETTER	W	e	s	t	1	w	i	l	l	e	
8.00 UC	LET.SPACE	69.7	19.2	7.5	7.2	5.7	6.7	8.2	4.4	4.4	4.0	5.1	69.7
6.00 LC	CUM.SPACE	69.7	89.1	97.6	95.6	100.7	107.6	114.0	120.4	125.0	129.0	134.1	204.0

SERIES: E-DS TYPE: L-3 FINISH: VIP COLOR: WHITE

SPECIAL INSTRUCTIONS
---------- COPY SPACING IS IN INCHES AND EIGHTHS.
* REPRESENTS SPECIAL CHARACTER @ REPRESENTS SPACE

34407 NW.
#42
A-15



* L-3 VIP WHITE EX. RM BORDER

5:57:52

:IEN075RR:

JB: 34407 PROJECT: J6U1047D SIGN NUMBER: 43 INTERSTATE HIGHWAY SIGN CO
TE: COUNTY: ST. LOUIS SHEET NUMBER: A16 7415 LINDSEY RD
#: 98098 CUSTOMER: 000810 OH SUPPORTS: 3-BEAMS LITTLE ROCK, ARKANSAS 72
#: 903-50.11 D A S FENCING CO.,INC. (501-490-4242)
H: BACK: BLACK WIND ZONE: POST CLIPS: 36 PER SIGN

#: 02

QD: 1 SIGN TYPE: EXTRUSION
SQFT: 70.00

ZE BACKGROUND 1: 5-
TH: 14- TYPE: H/I
HT: 5- COLOR: GREEN
BORDER 1: L-3 VIP
TH: 2.00 COLOR: WHITE
II: 6.00 BACKGROUND 2:
TY: 4 TYPE:
RA: 14- COLOR:
II: SQUARE BORDER 2:
COLOR:

See following sheet for layout.

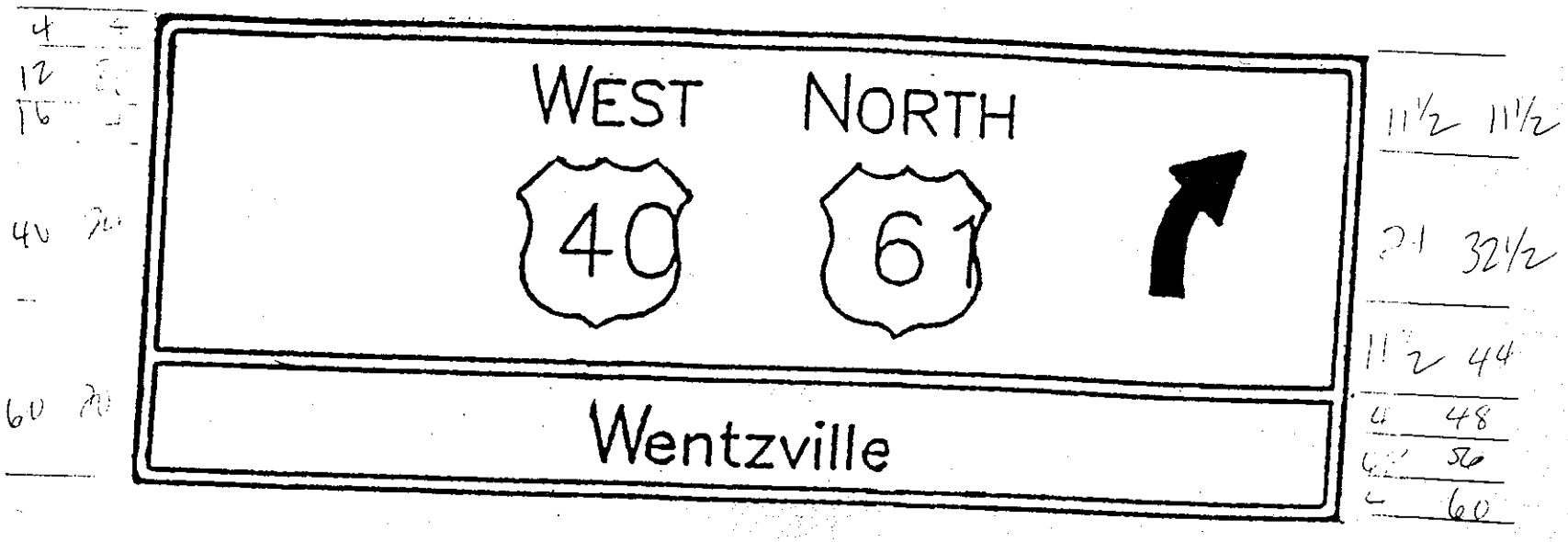
KER: US40/US61
BY: BRIAN

COPY LETTER * @ +
LET.SPACE 49.3 24.0 18.0 24.0 52.5
CUM.SPACE 49.3 73.3 91.3 115.3 168.0
S: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY LETTER W E S T
LET.SPACE 48.3 10.0 5.5 [illegible] 4.3 93.5
CUM.SPACE 48.3 58.3 64.0 70.0 74.3 168.0
S: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY LETTER N S R T H
LET.SPACE 87.1 9.5 6.4 6.0 5.5 4.6 48.3
CUM.SPACE 87.1 96.6 103.2 109.2 114.7 119.5 168.0
S: E TYPE: L-3 FINISH: VIP COLOR: WHITE

COPY LETTER
LET.SPACE 139.0 16.7 12.[illegible]
CUM.SPACE 139.0 155.7 168.0
S: E TYPE: L-3 FINISH: VIP COLOR: WHITE
: DIAGRAMATIC ANGLE DEGREE: 1.000 QTY: 1

PRODUCTIONS
--- --- COPY SPACING IS IN INCHES AND EIGHTHS
* REPRESENTS SPECIAL CHARACTER @ REPRESENTS SPACE

34407 no.
#43
A16