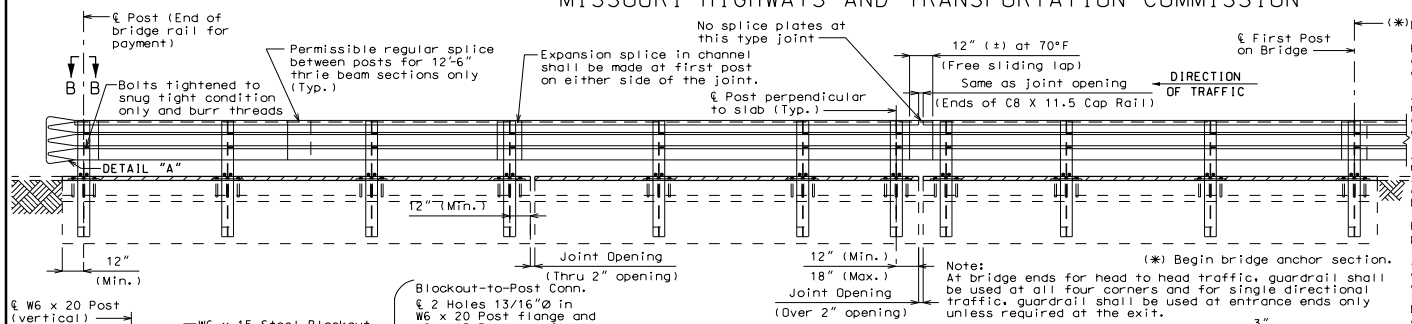
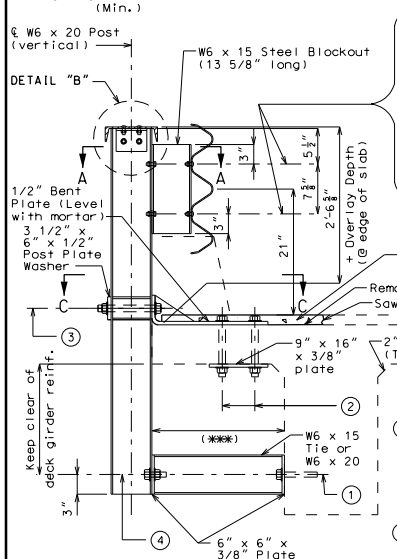
MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION

SEC/SUR ✳ TWP ✳ RGE ✳



Note:
At bridge ends for head to head traffic, guardrail shall be used at all four corners and for single directional traffic, guardrail shall be used at entrance ends only unless required at the exit.

PART ELEVATION SHOWING THRIE BEAM RAIL



(✳✳✳) Cantilever may vary.

Blockout-to-Post Conn.
℄ 2 Holes 13/16"Ø in W6 x 20 Post flange and W6 x 15 Blockout flange
℄ 2 Hex head bolt 5/8"Ø with two washers and hex nut in W6 x 20 Post flange
Thrie Beam-to-Blockout Conn.
℄ 13/16" x 2 1/2" Vertical slotted hole in W6 x 15 Blockout flange (✳✳)
℄ 5/8"Ø Carriage bolt with one flat washer and hex nut

(3) Post-to-Bent Plate Conn.
℄ 2 Bolts 1"Ø A325 H.S. with hardened washers
℄ 2 Vertical slotted holes 1 1/16" x 1 1/2" in post flanges
℄ 2 Holes 1 1/16"Ø in bent plate and post plate washer

(4) Post-to-Tie Conn.
℄ 2 Bolts 3/4"Ø A325 H.S. with hardened washers
℄ 2 Holes 15/16"Ø in post flange and 6" x 6" x 3/8" plate

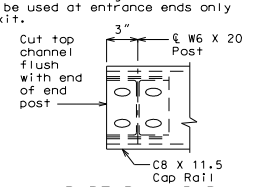
(2) Bent Plate-to-Deck Conn.
℄ 3 Drilled holes 1 1/8"Ø (min.) in old concrete or as recommended by manufacturer
℄ 3 Holes 1 1/4"Ø in bent plate and 9" x 16" x 3/8" plate
℄ 3 Bolt 1"Ø A325 H.S., snug tight, with hardened washers

(1) Tie-to-Deck Girder Conn.
℄ 2 Resin Anchor Systems to include:
℄ 2 Drilled holes 7/8"Ø (min.) or as recommended by manufacturer in girder
℄ 2 Holes 1"Ø in 6" x 6" x 3/8" plate
℄ 2 Threaded rod 3/4"Ø A449 H.S., snug tight, 5" embedment in girder
℄ 2 Hardened locking washers

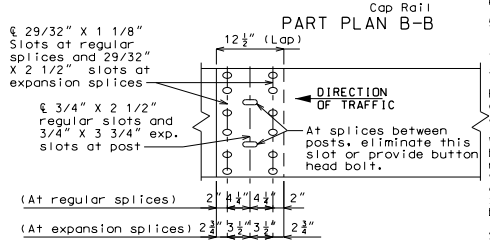
(✳✳) Required on one side of web only, but may be provided on both sides of web at the contractor's option.

PART SECTION AT RAIL POST

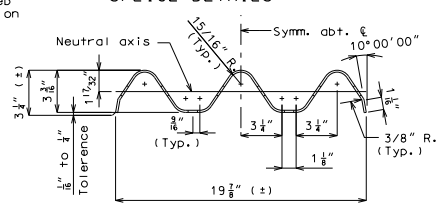
Note: For Section C-C see sheet No. .



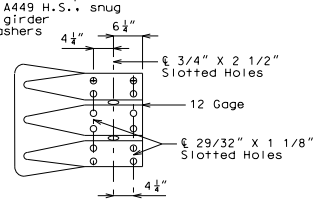
PART PLAN B-B



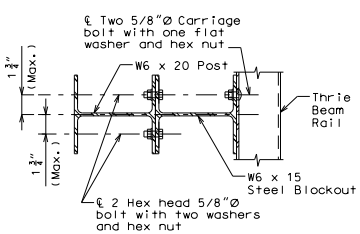
THRIE BEAM RAIL SPLICE DETAILS



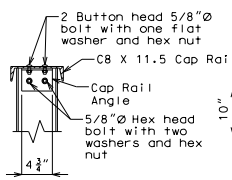
SECTION THRU THRIE BEAM RAIL



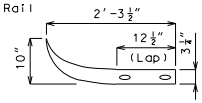
ELEVATION



SECTION A-A



DETAIL "B"



PLAN

DETAIL "A"

ESTIMATED QUANTITIES	
ITEMS	TOTAL

B.M.

BRIDGE

STATE ROAD

ABOUT

STA.

STD.	
STD.	
STD.	
STD.	

Designed
Detailed
Checked

Note: This drawing is not to scale. Follow dimensions. Sheet No. of

GENERAL NOTES:

(✳) Design Specifications: 2002 - AASHTO 17th Edition

Panel lengths of channel members shall be attached continuously to a minimum of four posts and a maximum of six posts (except at end bents).

All bolts, nuts, washers, plates and elastomeric materials will be considered completely covered by the contract unit price for Bridge Guardrail (Thrie Beam) other items.

All steel connecting bolts and fasteners for posts and railing, and all anchor bolts, nuts, washers and plates shall be galvanized after fabrication. Protective coating and material requirement of steel railing shall be in accordance with Sec 1040.

Rail posts shall be set perpendicular to roadway profile grade, vertically in cross section and aligned in accordance with Sec 713 except that the rail posts shall be aligned by the use of shims such that the post deviates not more than 1/2 inch from true horizontal alignment after final adjustment. The shims shall be 3" x 1 3/4" and placed between the blockout and the thrie beam rail. The thickness of the shims shall be determined by the contractor and verified by the engineer before ordering material for this work.

At the expansion slots in the thrie beam rails and channels, the bolts shall be tightened and backed off one-half turn and the threads shall be burred.

At the thrie beam connection to blockout on wings, the bolts shall be tightened and backed off one-half turn and the threads shall be burred.

Minimum length of thrie beam sections is equal to one post space.

5/8"Ø button-head, oval shoulder bolts with 3/8" min. thickness hex nuts shall be used at all slots.

Thrie beam guardrail on the bridge shall be 12 gage steel.

Posts, cap rail angles, bent plates, channels and channel splice plates shall be fabricated from ASTM A709 Grade 36 steel and galvanized.

Washers shall be used at all post bolts between the bolt head and beam. The flat washers shall be rectangular in shape 3" x 1 3/4" x 3/16" minimum and with a 11/16" x 1" slot, or when necessary of such design as to fit the contour of the beam. A 3" x 1 3/4" x 5/8" rectangular washer shall be used between the blockout and the thrie beam rail.

Special drilling of the thrie beam may be required at the splices. All drilling details shall be shown on the shop drawings.

Fabrication of structural steel shall be in accordance with Sec 1080.

Expansion splices in the thrie beam rail shall be made at either the first or second post on either side of the joint and on structure at bridge ends. When the splice is made at the second post, an expansion slot shall be provided in the thrie beam rail for connection to the first post to allow for movement.

In addition to the expansion provisions at the expansion joints, expansion splices in the thrie beam rail and the channel shall be provided at other locations so that the maximum length without expansion provisions does not exceed 200 ft.

Contractor shall verify all dimensions before ordering materials.

Shim plates 6" x 6" x 1/16" may be used between the top of the post and the channel member as required for vertical alignment.

See slab sheet for rail post spacing.

See Missouri Standard Plans drawing 606.00 for details not shown.

"THIS MEDIA SHOULD NOT BE CONSIDERED A CERTIFIED DOCUMENT."

DATE PREPARED	
5/17/2012	
ROUTE	STATE
✳	MO
DISTRICT	SHEET NO.
BR	✳
COUNTY	
✳	
JOB NO.	
✳	
CONTRACT ID.	
PROJECT NO.	
BRIDGE NO.	
THB 4D	

DATE	DESCRIPTION

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION
105 WEST CAPITOL
JEFFERSON CITY, MO 65102
1-888-ASK-MODOT (1-888-275-6636)

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